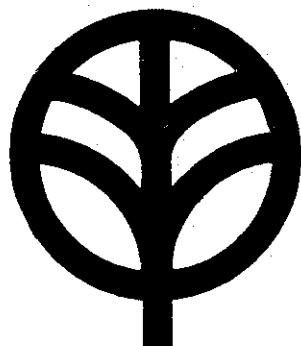


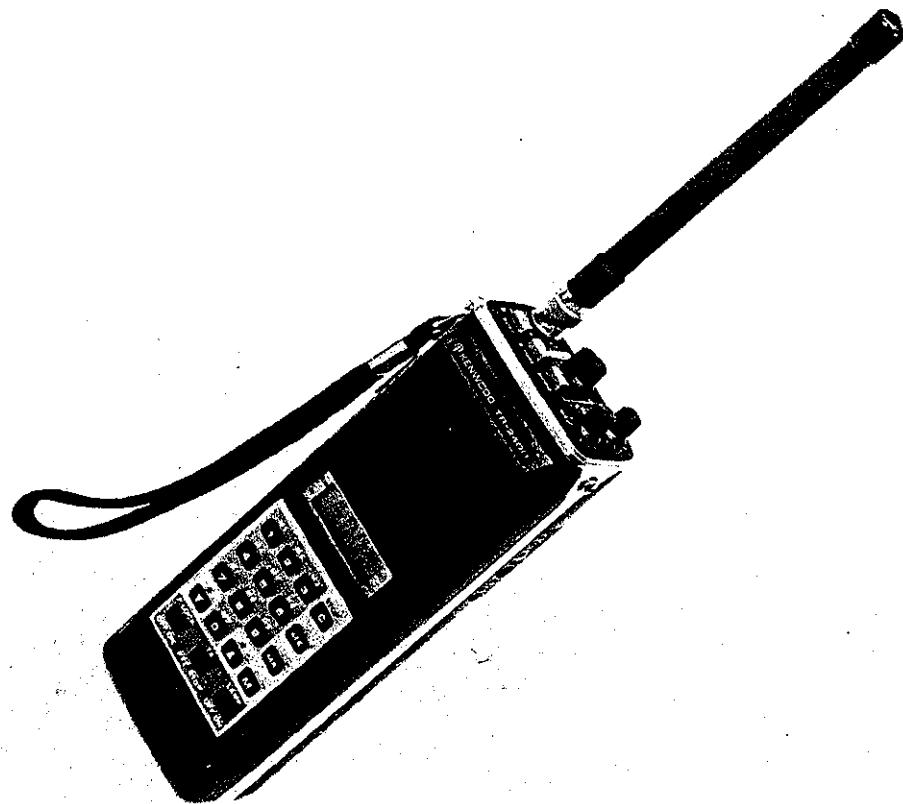
\$10⁰⁰



KENWOOD

SERVICE MANUAL

Model TR-2400



**2m FM SYNTHESIZED
HAND-HELD TRANSCEIVER**

TR-2400

CONTENTS

SPECIFICATIONS	2	PACKING	17
CIRCUIT DESCRIPTION	3	DISASSEMBLY	18
BLOCK DIAGRAM	4	LEVEL DIAGRAM	19
SEMICONDUCTOR/FILTER DATA	5	ADJUSTMENT	19
PRINTED CIRCUIT BOARD	10	WIRING DIAGRAM	22
PARTS LIST	13	SCHEMATIC DIAGRAM	23

SPECIFICATIONS

[K type]

GENERAL

Semiconductors .	Transistors 28
FET	1
ICs	18
Diodes	52
Display	LCD (Liquid Crystal Display)
Frequency Range	144.00 to 147.995 MHz
Frequency Synthesizer	Digital control of phase locked VCO
Synthesizer Stability	Less than ± 750 Hz at 25°C
Mode	FM
Channels	800
Memory Channels	10
Operating Temperature	- 20 to 50°C
Power Voltage	9.6 VDC $\pm 15\%$
Grounding	Negative grounding
Antenna Impedance	50Ω
DC Current	Approx. 28 mA in receive with no input signal Approx. 500 mA in transmit (at 1.5 W RF output) Approx. 0.8 mA in memory backup with power switch off
Dimensions	71 mm (2-13/16") wide 192 mm (7-9/16") high 47 mm (1-7/8") deep
Weight	740 gr (1.62 lbs.)

TRANSMITTER SECTION

RF Output Power	1.5 Watts
Modulation	Variable reactance direct shift
Max. Frequency Deviation	± 5 kHz
Spurious Radiation	Less than - 60 dB
Microphone	Condensor microphone

RECEIVER SECTION

Circuitry	Double superheterodyne
Intermediate Frequency	1st IF.....10.7 MHz 2nd IF.....455 kHz
Sensitivity	Less than 0.2μV for 12 dB SINAD (Less than 1μV for 30 dB S/N)
Squelch Sensitivity	Less than 0.25μV
Pass Band Width	More than 12 kHz at 6 dB down
Audio Output	More than 200 m watts across 8Ω load (10% distortion)

NOTE: Circuit and ratings may change without notice due to developments in technology.

[W type]

GENERAL

Semiconductors .	Transistors 29
FET	1
ICs	18
Diodes	53
Display	LCD (Liquid Crystal Display)
Frequency Range	144.00 to 145.995 MHz
Frequency Synthesizer	Digital control of phase locked VCO
Synthesizer Stability	Less than ± 750 Hz at 25°C
Mode	FM
Channels	400
Memory Channels	10
Operating Temperature	- 20 to 50°C
Power Voltage	9.6 VDC $\pm 15\%$
Grounding	Negative grounding
Antenna Impedance	50Ω
DC Current	Approx. 28 mA in receive with no input signal Approx. 500 mA in transmit (at 1.5 W RF output) Approx. 0.8 mA in memory backup with power switch off
Dimensions	71 mm (2-13/16") wide 192 mm (7-9/16") high 47 mm (1-7/8") deep
Weight	740 gr (1.62 lbs.)

TRANSMITTER SECTION

RF Output Power	1.5 Watts
Modulation	Variable reactance direct shift
Max. Frequency Deviation	± 5 kHz
Spurious Radiation	Less than - 60 dB
Microphone	Condensor microphone

RECEIVER SECTION

Circuitry	Double superheterodyne
Intermediate Frequency	1st IF.....10.7 MHz 2nd IF.....455 kHz
Sensitivity	Less than 0.2μV for 12 dB SINAD (Less than 1μV for 30 dB S/N)
Squelch Sensitivity	Less than 0.25μV
Pass Band Width	More than 12 kHz at 6 dB down
Audio Output	More than 200 m watts across 8Ω load (10% distortion)

CIRCUIT DESCRIPTION

RECEIVING UNIT

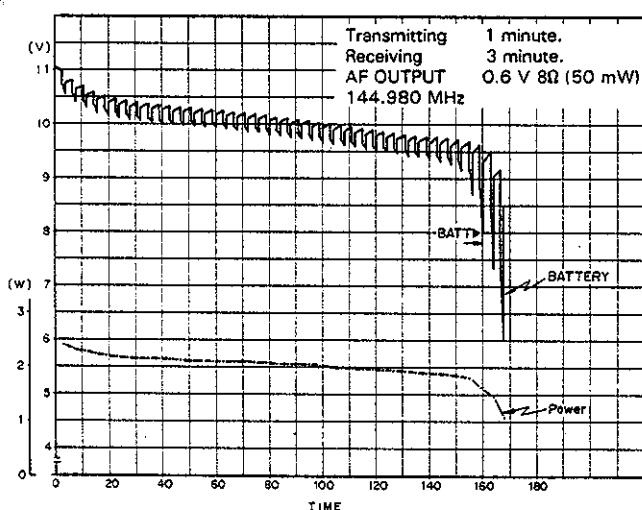
The receiving unit employs a double superheterodyne circuit with 3 hybrid IC's. The RF stage is tuned by variable capacitance diodes. The receive signal is RF amplified by Q1 and mixed with VCO outlet by Q2 to produce an IF signal at 10.7 MHz. This signal passes through a Monolithic Crystal filter and is fed to Q4 a hybrid IC containing at the 2nd oscillator and 2nd mixer. Output is the 2nd IF signal 455 kHz. The IF signal is amplified by Q5 a hybrid and becomes an AF signal through the ceramic discriminator. In the receive mode, standby current is about 28 mA, squelch closed (no signal).

Transmitting Unit

The transmitter is a simple 3-stage circuit using direct modulation of the VCO operating at the signal transmit frequency. Since this circuit has no MIXER stage, excellent transmit signal characteristics are obtained.

Operating time:

Normal operating time of TR-2400 is 2 hours and 30 minutes for 1 minute transmission and 3 minutes reception. Fig. 1 shows the voltage/power versus time characteristics.



PLL CONTROL UNIT

Fig. 2 shows the PLL unit. An important feature of the PLL circuit is that the VCO output frequency during transmission operates between 144.00 ~ 147.99 MHz. This directly feeds the driver and PA sections. In the receive mode, the VCO frequency operates between 133.3 ~ 137.29 MHz. Thus, the VCO output in transmit mode is different from that in receive mode. This PLL unit is compact and its current consumption is very low.

Individual local oscillator triplet circuits are used for transmission and reception. The local oscillator output frequency for transmission is 138.5 MHz and for reception is

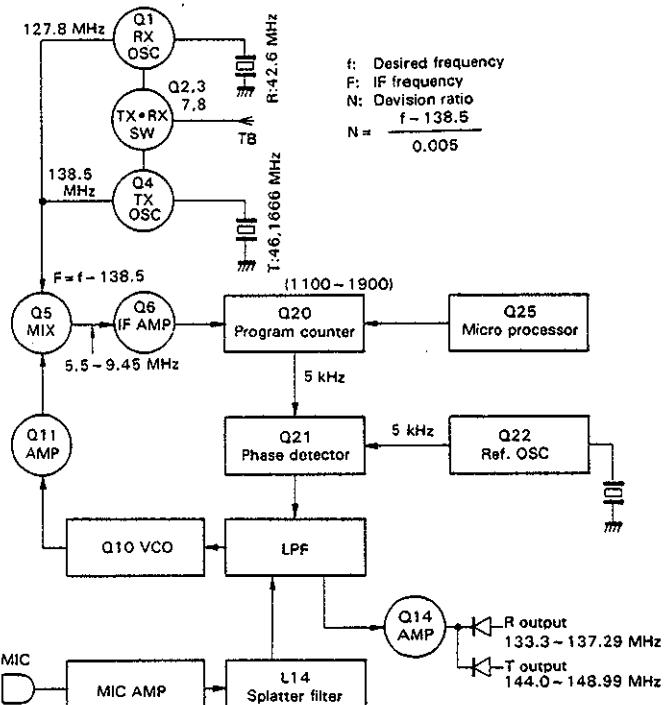


Fig. 2 PLL unit

127.8 MHz. The VCO output is amplified by Q11. This circuit has a variable tuning circuit which varies the transmit and receive bandpass by 10.7 MHz.

The output mixed BY Q5 is an IF signal of 5.5 ~ 9.45 MHz which is fed to a low-pass filter and is amplified by Q6. This signal is then applied to the programmable divider.

The programmable divider is controlled by a microprocessor. The signal is frequency divided by the program counter (frequency division: 1100 ~ 1900) to obtain the output frequency in 5 kHz steps. The 10.240 MHz signal from the reference oscillator is compared with the reference frequency (5 kHz) by the phase comparator Q21 and its output is applied through a low-pass filter to the VCO.

The VCO is an FET oscillator circuit. The vari-cap diode D2 (1S2208) is used for controlling frequencies, D5 (1SV50S) for modulation, and D3 (1S2588) for switching transmit and receive modes.

For direct modulation of the VCO, a sharp splatter filter is used after the MIC amplifier. A condenser microphone assures good sensitivity and high quality tone. The control unit is composed of a 4-bit micro-processor having both the frequency control and memory functions required for the TR-2400. The micro-processor is C MOS, and employs a 500 kHz ceramic element as the clock oscillator. Current drain for memory backup is about 800 μA. The micro-processor is controlled by a 16 key (4x4) pad to provide fre-

TR-2400

CIRCUIT DESCRIPTION

quency selection, UP/DOWN channel selection, memory channel and memory scan channel selection.

DISPLAY UNIT

The display unit is composed of an oscillator (Q2), LCD driver unit, and display driver unit as shown. The LCD is lighted by a 36 Hz oscillator pulse. This pulse is delivered to the LCD backplane.

The display BCD code and digit output from the microprocessor are latched by the LCD drivers Q3 ~ 6 (TC4243BP) to produce output for lighting the LCD. This output is simultaneously delivered at the 36 Hz pulse rate to the LCD backplane with a 180° phase difference.

The 36 Hz pulse is also applied to Q1 (TC4030BP), thereby lighting the display lamps for transmission, battery alarm and MR. Q2 (TC4011BP) is the 36 Hz oscillator.

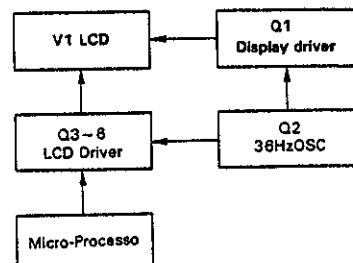


Fig. 3 Display unit

BLOCK DIAGRAM (K type)

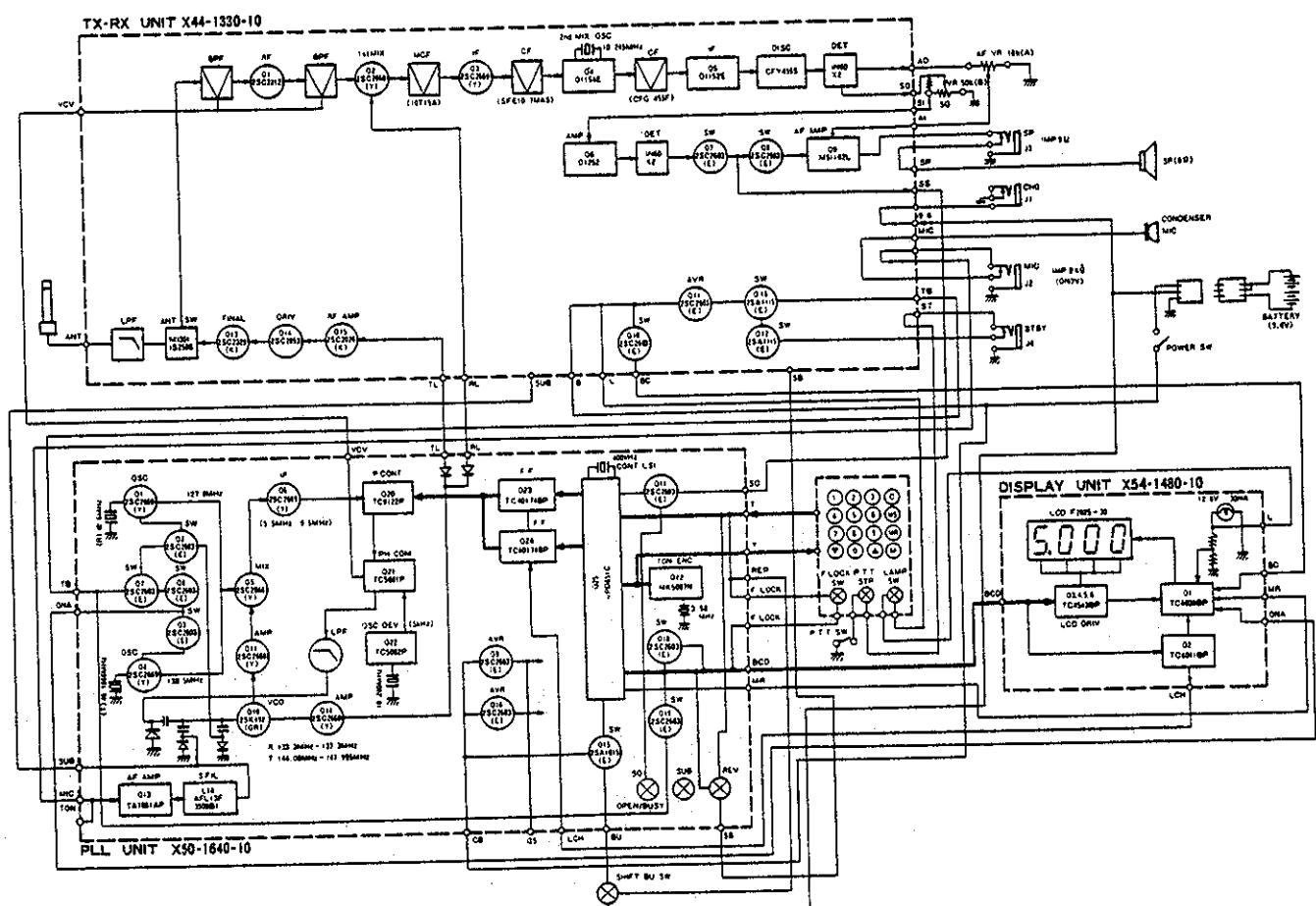


Fig. 4

SEMICONDUCTOR DATA

H8D1154E (TX.RX unit Q4)

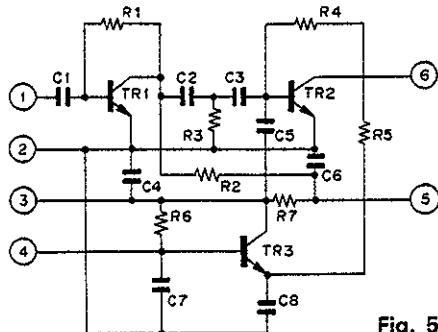


Fig. 5

H8D1152E (TX.RX unit Q5)

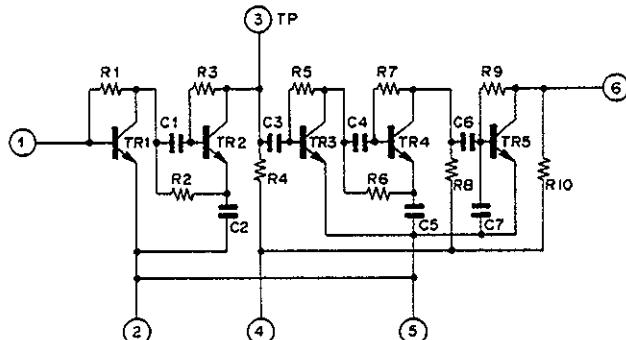


Fig. 6

H8D1252 (TX.RX unit Q6)

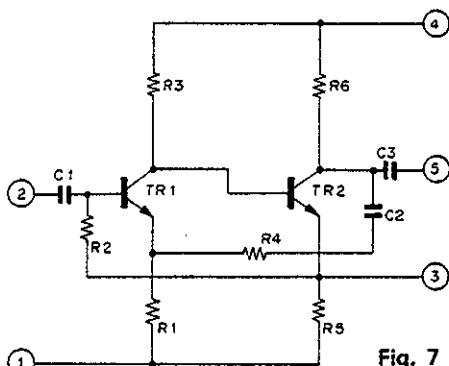


Fig. 7

Monolithic filter L71-0217-05 (TX•RX unit L24)

Item	Rating
Nominal center frequency (f_0)	10.7 MHz
Pass bandwidth	$f_0 \pm 7.5$ kHz or more at 3 dB
Attenuation bandwidth	$f_0 \pm 25$ kHz or less at 18 dB
Ripple	0.5 dB or less
Insertion loss	2.0 dB or less
Guaranteed attenuation	30 dB or more within $f_0 \pm 1$ MHz Spurious; 18 dB or more
Terminal impedance	3 kΩ//2 pF

M51182L (TX.RX unit Q9)

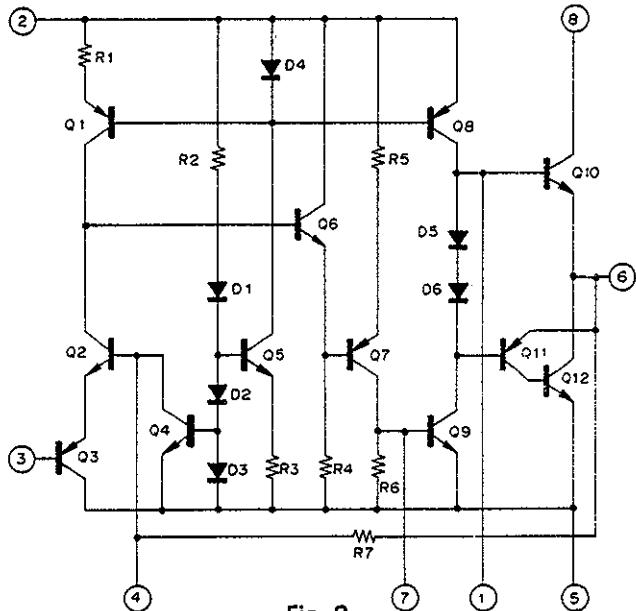


Fig. 8

2SC 2329 (TX•RX unit Q13)

Usage	High-Frequency power amplifier	
Type	NPN epitaxial silicon transistor	
Collector voltage	V _{CBO}	38 V
Emitter voltage	V _{EBO}	3.0 V
Collector-emitter voltage	V _{CEO}	18 V
Collector current	I _C	0.75 mA
Total loss	P _T (T _c = 25°C)	7.5 W (R _{th(j-c)} = 20°C/W)
Junction temperature	T _J	175°C
Storage temperature	T _{STG}	-65 ~ +175°C

Ceramic filter L72-0318-05 (TX•RX unit L9)

Item	Rating
Nominal center frequency	455 kHz
3 dB bandwidth	± 4.2 kHz or more
6 dB bandwidth	± 6 kHz or more
60 dB bandwidth	± 12 kHz or less
Guaranteed attenuation (within ± 100 kHz)	50 dB or more
Spurious (within 0.1 ~ 1 MHz)	25 dB or more
Ripple (within ± 4.2 kHz)	3 dB or less
Insertion loss	6 dB or less
Input impedance	2.0 kΩ

SEMICONDUCTOR DATA

MK5087 (N) (PLL unit Q12-K type only)

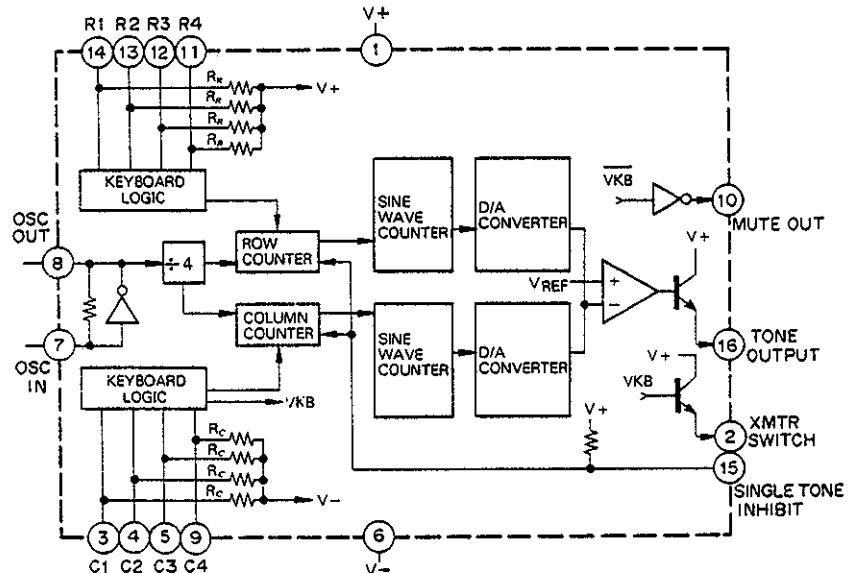


Fig. 9

TC5081P (PLL unit Q21)

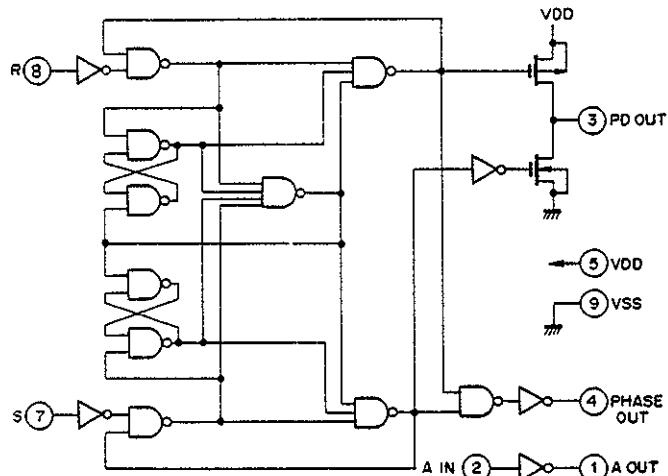


Fig. 10

TC5082P (PLL unit Q22)

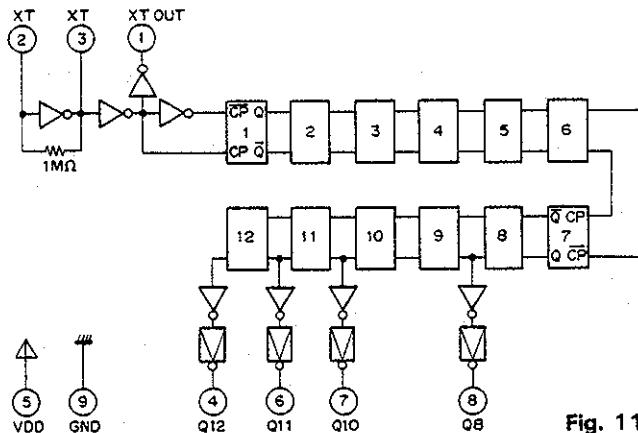


Fig. 11

TC40174BP (PLL unit Q23, 24)

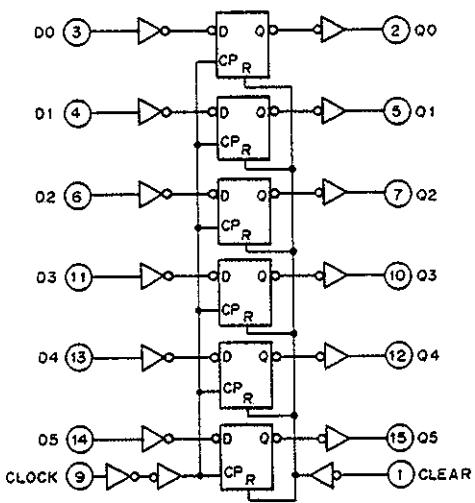


Fig. 12

TC40174BP (PLL unit Q23, 24)

Truth table

INPUTS		OUTPUTS	
CLOCK [△]	D _n	CLEAR	Q _n
—	H	H	H
—	L	H	L
—	*	H	Q _n *
*	*	L	L

△: Level change

*: No change

*: Don't care

PIN NO	8	7	6	4	1
PIN NAME	Q ₈	Q ₁₀	Q ₁₁	Q ₁₂	XTout
Dividing ratio	1/256	1/1020	1/2048	1/4096	1/1
Output frequency X-tal 10.24 MHz	40 kHz	10 kHz	5 kHz	2.5 kHz	10.24 MHz

SEMICONDUCTOR DATA

TC9122P (PLL unit Q20)

Function explanation

Symbol	Name	Content and operation	Remarks																																																																																																																
Pin	Programmable counter input terminal	Programmable counter input terminal to which the signal to be divided is input.	Build-in bias circuit																																																																																																																
Pout	Programmable counter output terminal	Programmable counter output terminal. Output is 1/N of the input frequency. The output pulse width equals that of the input.																																																																																																																	
A ₁ ~A ₄ B ₁ ~B ₄ C ₁ ~C ₄ D ₁ ~D ₄	x 1 x 10 x 100 x 1000 } Program input terminals	Terminal to set the dividing ratio. The following input combination is prohibited. <table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td>A₁</td><td>A₂</td><td>A₃</td><td>A₄</td><td>B₁</td><td>B₂</td><td>B₃</td><td>B₄</td><td>C₁</td><td>C₂</td><td>C₃</td><td>C₄</td><td>D₁</td><td>D₂</td></tr> <tr><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>0</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>0</td><td>0</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>1</td><td>0</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>0</td><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> <tr><td>1</td><td>1</td><td>1</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td><td>0</td></tr> </table>	A ₁	A ₂	A ₃	A ₄	B ₁	B ₂	B ₃	B ₄	C ₁	C ₂	C ₃	C ₄	D ₁	D ₂	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	1	1	1	0	0	0	0	0	0	0	0	0	0	0	Built-in pull-down resistor
A ₁	A ₂	A ₃	A ₄	B ₁	B ₂	B ₃	B ₄	C ₁	C ₂	C ₃	C ₄	D ₁	D ₂																																																																																																						
1	0	0	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
0	1	0	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
1	1	0	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
0	0	1	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
1	0	1	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
0	1	1	0	0	0	0	0	0	0	0	0	0	0																																																																																																						
1	1	1	0	0	0	0	0	0	0	0	0	0	0																																																																																																						

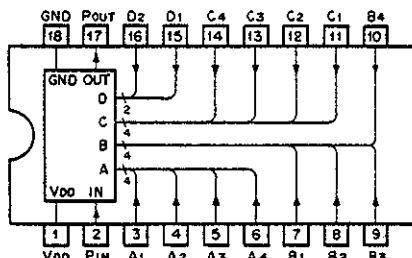


Fig. 13

LCD F2025-30 (Display unit V1)

Max rating (Absolute max. rating)

Item	Symbol	Min.	Max.	Unit
Storage temperature	T _{stg}	-20	60	°C
Operation temperature	T _{op}	-20	50	°C
Applied voltage	V _{op}		10	V
Allowable DC voltage			25	mV

Recommendable operating condition

Item	Symbol	Min.	Norm.	Max.	Unit
Operating voltage	V _{op}	3	5	5.5	V
Operating frequency	f _{op}	30	32	35	Hz
Operating temperature	T _{op}	-5	25	50	°C

Notes on operation

- Excessive force will damage the package.
If the liquid crystal leaks due to damage to the package, do not touch it. If the liquid crystal gets on your skin, wipe it off with alcohol and wash with water.
- Do not store or operate at high temperature or humidity.
- If it is exposed to direct sunlight, use the ultraviolet ray cut filter (cut-off frequency: approx. 460 nm).
- Do not apply a DC voltage as far as possible. (ADC voltage can be applied for only 1 minute.)

Pin connection

Pin No.	Segment	Pin No.	Segment
1	Common	21	Delta-3
2	Minus	22	4D-b
3	Delta-2	23	4D-a
4	1D-e	24	4D-f
5	1D-d	25	4D-g
6	1D-c	26	3D-b
7	2D-dp.	27	3D-a
8	2D-e	28	3D-f
9	2D-d	29	3D-g
10	2D-c	30	Colon
11	3D-dp.	31	2D-b
12	3D-e	32	2D-a
13	3D-d	33	2D-f
14	3D-c	34	2D-g
15	4D-dp.	35	1D-b
16	4D-e	36	1D-a
17	4D-d	37	1D-f
18	4D-c	38	1D-g
19	Delta-5	39	Delta-1
20	Delta-4	40	Common

TR-2400

SEMICONDUCTOR DATA

TC4030BP (DISPLAY unit Q1)

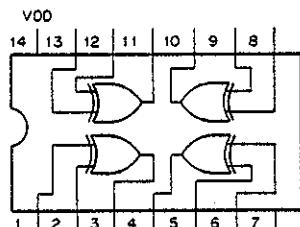


Fig. 14

Truth table

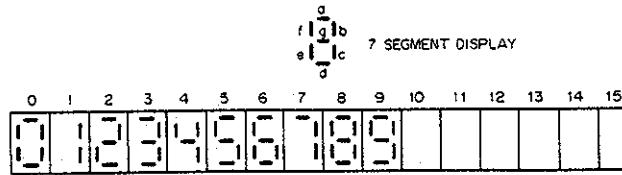
INPUTS		OUTPUTS	
A	B	X	
L	L	L	
L	H	H	
H	L	H	
H	H	L	

TC4543BP (PLL unit Q3~6)

Truth table

LD	BI	PHASE	INPUT				OUTPUT									DISPLAY
			A	B	C	D	a	b	c	d	e	f	g			
*	H	H	*	*	*	*	H	H	H	H	H	H	H			BLANK
*	H	L	*	*	*	*	L	L	L	L	L	L	L			BLANK
L	L	H	*	*	*	*								LATCH		
L	L	L	*	*	*	*								LATCH		
H	L	H	L	L	L	L	L	L	L	L	L	L	H		0	
H	L	H	H	L	L	L	H	L	L	H	H	H	H		1	
H	L	H	L	H	L	L	L	H	L	L	H	L	L		2	
H	L	H	H	H	L	L	L	L	L	L	H	H	L		3	
H	L	H	L	L	H	L	H	L	L	H	H	L	L		4	
H	L	H	H	L	H	L	H	L	L	H	L	H	L		5	
H	L	H	L	H	H	L	H	L	H	L	L	L	L		6	
H	L	H	H	H	H	L	L	L	L	H	H	H	H		7	
H	L	H	L	L	L	H	L	L	L	L	L	L	L		8	
H	L	H	H	L	L	H	L	L	L	L	H	L	L		9	
H	L	H	L	H	L	H	H	H	H	H	H	H	H		BLANK	
H	L	H	H	H	L	H	H	H	H	H	H	H	H		BLANK	
H	L	H	L	L	H	H	H	H	H	H	H	H	H		BLANK	
H	L	H	H	H	L	H	H	H	H	H	H	H	H		BLANK	
H	L	H	L	H	H	H	H	H	H	H	H	H	H		BLANK	
H	L	H	H	H	H	H	H	H	H	H	H	H	H		BLANK	
H	L	L	L	L	L	L	H	H	H	H	H	H	H		0	
H	L	L	H	L	L	L	L	H	H	L	L	L	L		1	
H	L	L	L	H	L	L	L	H	H	L	L	L	L		2	
H	L	L	H	H	L	L	H	H	H	L	H	L	H		3	
H	L	L	L	L	H	L	L	H	H	L	H	H	H		4	
H	L	L	L	H	L	H	L	H	H	L	H	H	H		5	
H	L	L	L	H	H	L	H	L	H	H	H	H	H		6	
H	L	L	L	H	H	H	L	H	L	H	H	H	H		7	
H	L	L	L	L	H	L	H	H	H	H	H	H	H		8	
H	L	L	L	H	L	L	H	H	H	H	H	L	H		9	
H	L	L	L	H	H	L	H	L	H	H	H	H	H		BLANK	
H	L	L	H	H	L	H	L	H	L	L	L	L	L		BLANK	
H	L	L	L	H	H	L	H	L	H	L	L	L	L		BLANK	
H	L	L	L	H	H	L	H	L	H	L	L	L	L		BLANK	
H	L	L	L	H	H	H	L	H	L	L	L	L	L		BLANK	
H	L	L	L	H	H	H	H	L	L	L	L	L	L		BLANK	
H	L	L	L	H	H	H	H	H	L	L	L	L	L		BLANK	

* Don't care.



Display indicator mode

Fig. 15

SEMICONDUCTOR DATA

 μ PD651C-13 Terminal function

(PLL unit Q25)

Pin No.	Terminal Name	Input signal	Output signal	Description
1	CL1			
2	PC0		○	X100 program data output
3	PC1		○	X100 program data output
4	PC2		○	X100 program data output
5	PC3		○	X100 program data output
6	INT	○		H when receiving L when transmitting or back-up
7	RES	○		Normally (without operating the keyboard) L
8	PDO		○	X10 Program data output
9	PD1		○	X10 Program data output
10	PD2		○	X10 Program data output
11	PD3		○	X10 Program data output
12	PE0		○	X1 Program data output
13	PE1		○	X1 Program data output
14	PE2		○	X1 Program data output
15	PE3		○	X1 Program data output
16	PFO		○	Indication BCD output
17	PF1		○	Indication BCD output
18	PF2		○	Indication BCD output
19	PF3		○	Indication BCD output
20	TEST	○		5V Power supply
21	VCC	○		5V Power supply

Pin No.	Terminal Name	Input signal	Output signal	Description
22	PG0		○	Keyboard output
23	PG1		○	Keyboard output
24	PG2		○	Keyboard output
25	PG3		○	Keyboard output
26	PH0		○	Indication digit output
27	PH1		○	Indication digit output
28	PH2		○	Indication digit output
29	PH3		○	Indication digit output
30	PIO		○	
31	PI1		○	Pulse output at MR output
32	PI2		○	Vacant terminal
33	PA0	○		Always H (K)
34	PA1	○		Always H (K)
35	PA2	○		L when receiving H when transmitting
36	PA3	○		Squelch Suppression input, Stops at L
37	PB0	○		Keyboard input
38	PB1	○		Keyboard input
39	PB2	○		Keyboard input
40	PB3	○		Keyboard input
41	VSS			Ground
42	CLO			Oscillatin output 397kHz

Key board ass'y (S59-0403-05)

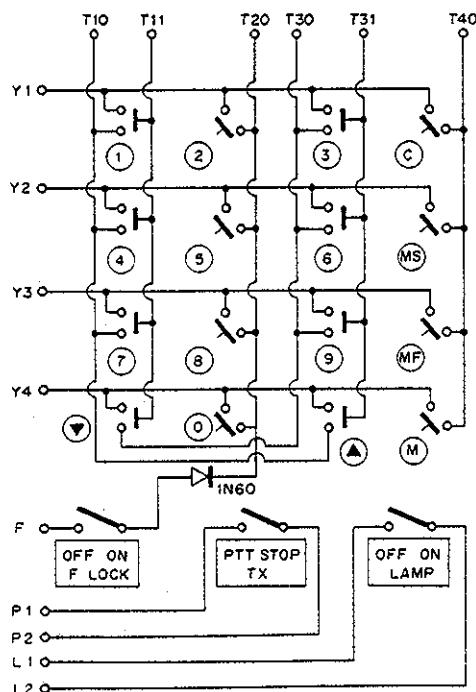
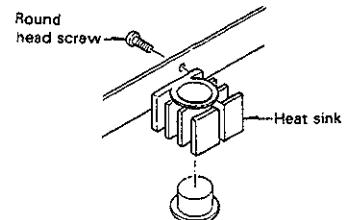
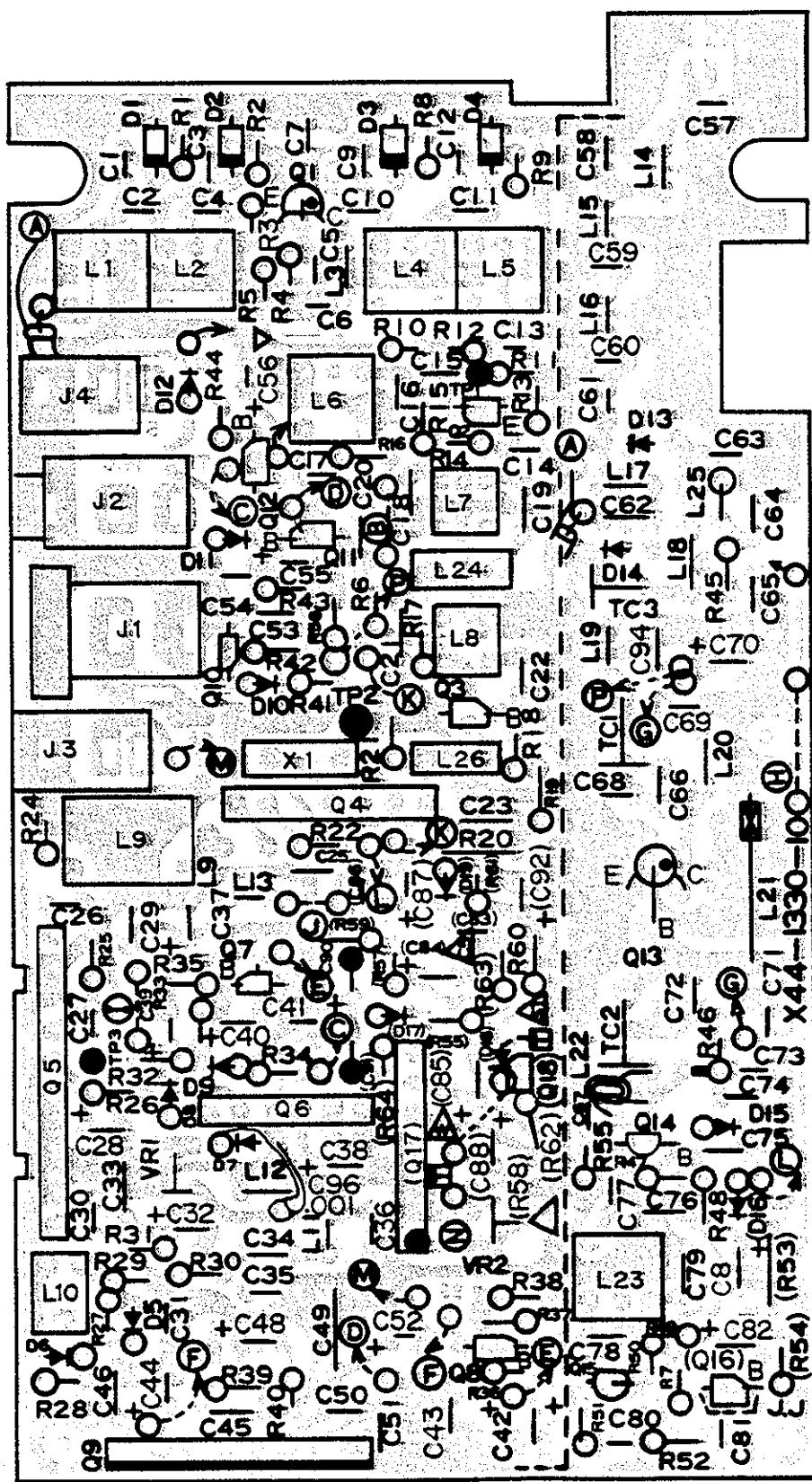


Fig. 16

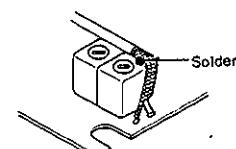
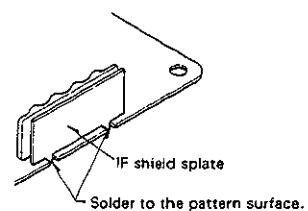
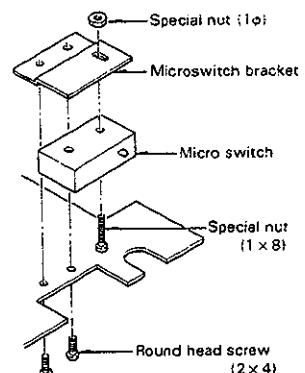
TR-2400

PRINTED CIRCUIT BOARD

▼ TX-RX unit



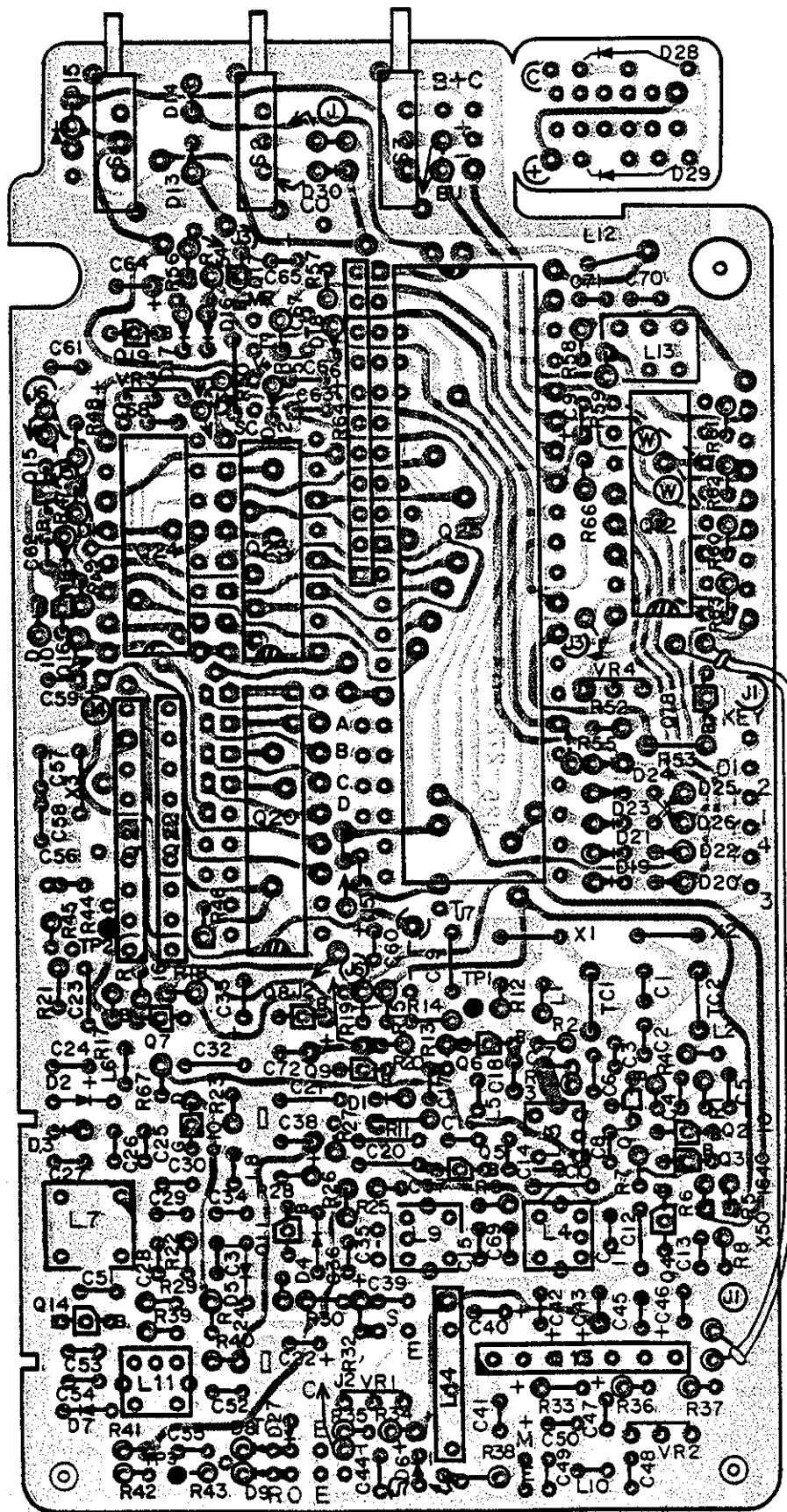
Apply heat sinker to the contact surfaces
of heat sink, shielding plate and transistor.



- | | |
|------------|--------------|
| Q1 | : 2SC2212 |
| Q2 | : 2SC2668(Y) |
| Q3 | : 2SC2669(Y) |
| Q4 | : D1154E |
| Q5 | : D1152E |
| Q6 | : D1252 |
| Q7,8,10,11 | : 2SC2603(E) |
| Q9 | : M51182L |
| Q12,16 | : 2SA1115(E) |
| Q13 | : 2SC2329(K) |
| Q14 | : 2SC2053 |
| Q15 | : 2SC2026(K) |

PRINTED CIRCUIT BOARD

▼ PLL unit

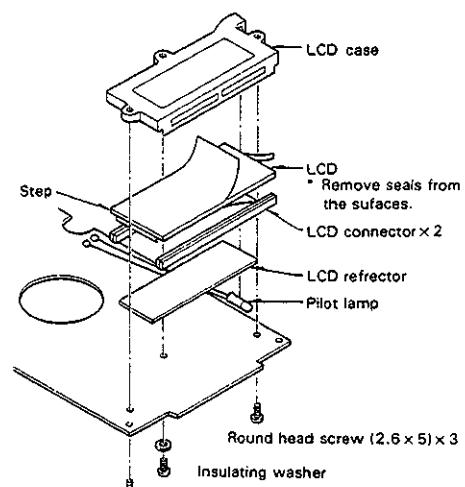
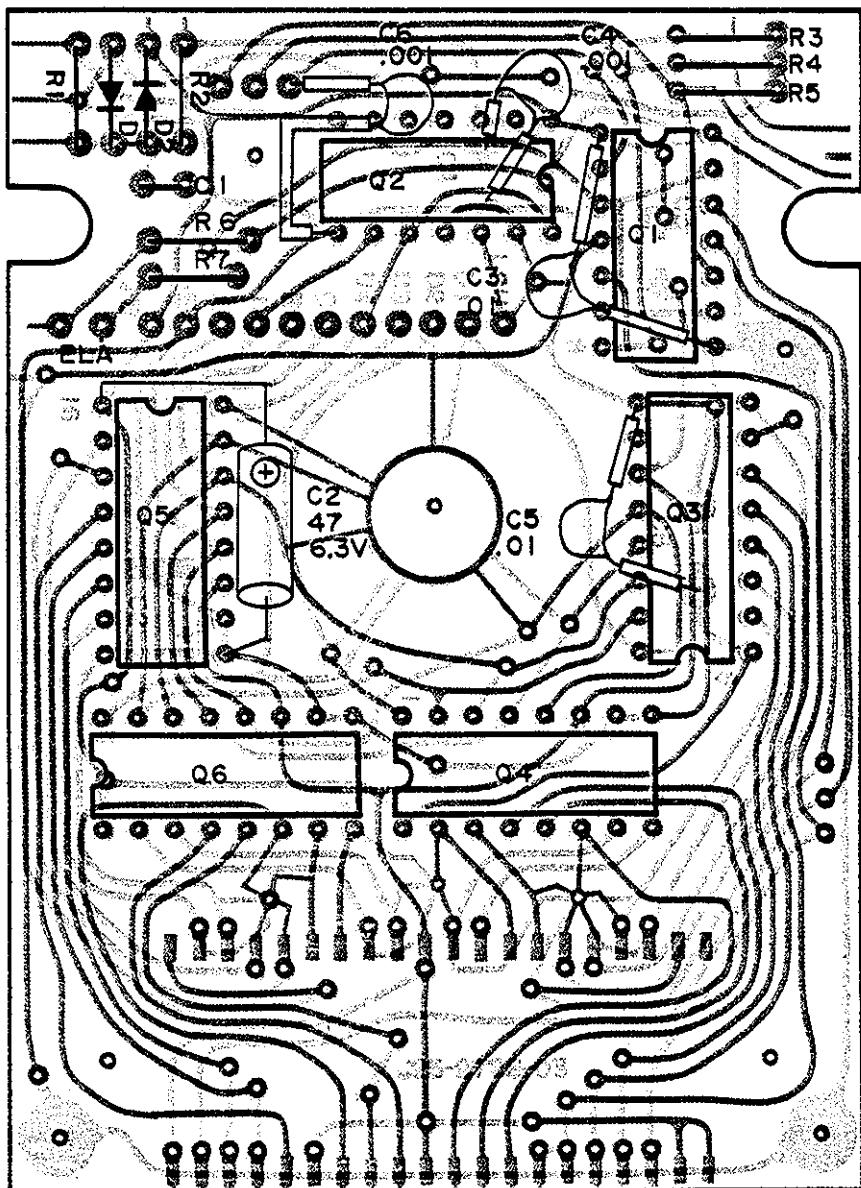


Q1,4,6 : 2SC2669(Y)
 Q2,3,7~9,16~19 : 2SC2603(E)
 Q5,11,14 : 2SC2668(Y)
 Q10 : 2SK192(GR)
 Q12 : MK5087N
 Q13 : TA7061AP
 Q15 : 2SA1115(E)
 Q20 : TC9122P
 Q21 : TC5081P
 Q22 : TC5082P
 Q23,24 : TC40174BP
 Q25 : μPD651C-13

D1,11 : XZ-060
 D2,4,7 : 1S2208
 D3,8,9,27 : 1S2588
 D5 : 1SV50S
 D6 : XZ-070
 D10,13~17,19~26,28,29 : 1N60
 D12,18,32~35 : 1S1555

TR-2400

▼ DISPLAY unit



Q1 : TC4030BP
Q2 : TC4011UBP
Q3~6 : TC4543BP
D1,2 : 1S1555
V1 : F2025-30

PARTS LIST

Note 1:

K: U.S.A. W: Europe T: Britain

Note 2:

Only special type of resistors (example: cement, metal film, etc.) and capacitors (example: electrolytic, tantalum, mylar, temp. coeff. capacitors) are detailed in the PARTS LIST. For the value of all common type components, refer to the schematic diagram of the PC board illustration. Resistors not otherwise detailed are carbon type (1/4 or 1/8W).

Order carbon resistors and capacitors according to the following example:

A carbon resistor's part number is RD14BB 2E222J.

A ceramic capacitor's number is CK45F1H103Z, CC45TH1H220J.

RESISTOR

1. Type of the carbon resistor



RD14BB



RD14CB

3. Resistance value

②② ② → means $22 \times 10^2 = 2200\Omega$ ($2.2k\Omega$)

2. Warrage

1/4W → 2E

1/8W → 2B

Significant figure

Multiplier

Example: 221 → 220Ω 224 → $220k\Omega$
222 → $2.2k\Omega$ 225 → $2.2M\Omega$
223 → $22k\Omega$

4. Tolerance

J = ±5% (Gold)

K = ±10% (Silver)

CAPACITORS

Type I

CK	45	F	1H	103	Z
1	2	3	4	5	6

Type II

CC	45	TH	1H	220	J
1'	2	3'	4	5	6

1 = Type ceramic, electrolytic, etc.
2 = Shape ... round, square, etc.
3 = Temp. range
3' = Temp. coefficient
4 = Voltage rating
5 = Value
6 = Tolerance

6 = Tolerance

Cord	C	D	G	J	K	M	X	Z	P	No cord
(%)	±0.25	±0.5	±2	±5	±10	±20	+40 -20	+80 -20	+100 -0	More than $10\mu F$ → $10 \sim +50$ Less than $4.7\mu F$ → $10 \sim +75$

Less than 10 pF

Cord	B	C	D	F	G
(pF)	±0.1	±0.25	±0.5	±1	±2

5 = Capacitor value

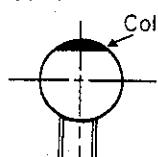
Example: 010 → $1pF$
100 → $10pF$
101 → $100pF$
102 → $1000pF = 0.001\mu F$
103 → $0.01\mu F$

3 = CK45F

Ceramic capacitor (type I) 3.

Cord	B	D	E	F
Operating temperature °C	-30 +85	-30 +85	-30 +85	-10 +70

CC45 ...

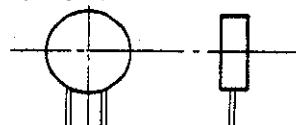


3' = CC4500

Ceramic capacitor (type II) temperature coeff. capacitor 1' 3'.

1st word (Color)	CH (Black)	LH (Red)	PH (Orange)	RH (Yellow)	SL (Green)	TH (Blue)	UH (Violet)
ppm/°C	0	-80	-150	-220	-330	-470	-750

CK45 ...



Type II 45

TR-2400

PARTS LIST

Ref. No.	Parts No.	Description	Remarks
GENERAL <small>*: New Parts</small>			
-	A02-0607-02	Case (Front)	☆
-	A02-0608-02	Case (Rear)	☆
-	A21-0731-04	Ornamental panel (K type)	☆
-	A21-0734-04	Ornamental panel (W type)	☆
-	A21-0735-04	Ornamental panel (T type)	☆
-	A53-0301-03	Cover ass'y (Battery case)	☆
-	B03-0514-04	Switch mask × 3 (Push switch)	☆
-	B10-0026-04	Front glass	☆
-	B40-2494-04	Name plate (K type)	☆
-	B40-2496-04	Name plate (W type)	☆
-	B40-2497-04	Name plate (T type)	☆
-	B42-1677-04	Name plate (Key board) (K type)	☆
-	B42-1678-04	Name plate (Key board) (W, T type)	☆
-	B42-1679-04	Name plate (LCD)	☆
-	B43-0631-04	Badge (K, W type)	☆
-	B43-0634-04	Badge (T type)	☆
-	B46-0058-00	Warranty card (K type)	☆
-	B50-2689-00	Operating manual (K type)	☆
-	B50-2690-00	Operating manual (W type)	☆
-	B50-2691-00	Operating manual (T type)	☆
-	E04-0251-05	BNC Receptacle	☆
-	E12-0001-05	Plug (Microphone)	
-	E12-0401-05	Plug (Stand-by)	
-	E31-2047-05	Cable with plug (Battery)	☆
-	F15-0628-04	Shadow mask	☆
-	F15-0629-04	Jack mask (A)	☆
-	F15-0630-04	Jack mask (B)	☆
-	F20-0513-04	Insulating sheet (PLL U.-RX-TX U.)	☆
-	G01-0810-04	Coil spring (PTT)	☆
-	G13-0625-04	Sponge A (Speaker)	☆
-	G13-0626-04	Sponge B (Microphone)	☆
-	G13-0627-04	Sponge C (Cover)	☆
-	H01-2656-03	Carton case (K, W type)	☆
-	H01-2657-03	Carton case (T type)	☆
-	H10-2530-02	Polystyrene foam cushion A	☆
-	H10-2531-04	Polystyrene foam cushion B	☆
-	H10-2533-04	Cushion	☆
-	H20-1416-03	Protection cover	☆
-	H25-0049-03	Accessories bag	
-	J19-1331-03	Battery case	☆
-	J32-0740-04	Boss A (large) × 4	☆
-	J32-0741-04	Boss B (Small) × 2	☆
-	J32-0742-04	Boss C (Hand strap)	☆
-	J69-0301-03	Hand strap ass'y	☆
-	J69-0302-04	Both-side adhesive sheet	
-	K23-0730-04	Knob A (POWER, SQ.) × 2	☆
-	K23-0731-04	Knob B (TX-OFFSETJ)	☆
-	K27-0411-04	Push knob (SCAN, TONE, REV.) × 3	☆
-	K27-0413-04	Cap knob × 3	☆
-	K29-0730-04	Lever (PTT)	☆
-	N08-0504-04	Ornamental screw (Frame)	☆
-	N09-0616-04	Flat head screw (Key board) × 4	☆
-	N30-2004-41	Round head screw (Panel) × 3	

Ref. No.	Parts No.	Description		Remarks
-	N30-2604-41	Round head screw (Case A, PTT) × 7		
-	N30-3008-45	Round head screw (Case B) × 2		
-	N30-3025-45	Round head screw (Case B) × 2		
-	N87-2005-46	Tap tight screw (Display unit) × 4		
-	R05-3409-05	Variable resistor 10kΩ (B) (VOL)		☆
-	R05-4403-05	Variable resistor 50kΩ (SQ.)		
-	S59-0402-05	Key board ass'y (K type)		☆
-	S59-0403-05	Key board ass'y (W, T type)		☆
-	T07-0206-05	Speaker		☆
-	T18-0051-05	Earphone		☆
-	T90-0311-05	Helical antenna		☆
-	T91-0312-05	Condenser microphone		☆
-	W09-0306-05	Nickel-Cadmium Battery pack		☆
-	W09-0307-05	Battery charger (K type)		☆
-	W09-0308-05	Battery charger (W type)		
-	W09-0309-05	Battery charger (T type)		
-	X44-1330-10	TX-RX UNIT (K type)		
-	X44-1330-61	TX-RX UNIT (W type)		
-	X44-1330-51	TX-RX UNIT (T type)		
-	X50-1640-10	PLL UNIT (K type)		
-	X50-1640-61	PLL UNIT (W type)		
-	X50-1640-51	PLL UNIT (T type)		
TX-RX UNIT (X44-1330-10)				
C1	CC45TH1H070D	Ceramic	7pF	± 0.5pF
C2	CC45CH1H010C	Ceramic	1pF	± 0.25pF
C3	CC45TH1H070D	Ceramic	7pF	± 0.5pF
C4	CC45SL1H101J	Ceramic	100pF	± 5%
C5,6	CK45B1H102K	Ceramic	1000pF	± 10%
C7	C91-0462-05	Semiconductor capacitor	0.0047μF	
C8	CS15E1E3R3M	Tantalum	3.3μF	25WV
C9	CC45TH1H070D	Ceramic	7pF	± 0.5pF
C10	CC45CH1H220J	Ceramic	22pF	± 5%
C11	CC45CH1H0R5C	Ceramic	0.5pF	± 0.25pF
C12	CC45TH1H070D	Ceramic	7pF	± 0.5pF
C13	CC45SL1H101J	Ceramic	100pF	± 5%
C14	C91-0462-05	Semiconductor capacitor	0.0047μF	
C15	CC45CH1H0R5C	Ceramic	0.5pF	± 0.25pF
C16	CC45TH1H070D	Ceramic	7pF	± 0.5pF
C17	CC45CH1H070D	Ceramic	7pF	± 0.5pF
C18	C91-0462-05	Semiconductor capacitor	0.0047μF	
C19	CC45CH1H070D	Ceramic	7pF	± 0.5pF
C20	C91-0462-05	Semiconductor capacitor	0.0047μF	
C21	CC45CH1H030C	Ceramic	3pF	± 0.25pF
C22	CC45SL1H101J	Ceramic	100pF	± 5%
C23	CQ92M1H103K	Mylar	0.01μF	± 10%
C24	Not used			
C25	C91-0462-05	Semiconductor capacitor	0.0047pF	
C26	CK45B1H471K	Ceramic	470pF	± 10%
C27	CK45B1H102K	Ceramic	1000pF	± 10%
C28	CS15E1C220M	Tantalum	22μF	16WV
C29	C91-0462-05	Semiconductor capacitor	0.0047μF	
C30	CQ92M1H332K	Mylar	3300pF	± 10%
C31	CQ92M1H222K	Mylar	2200pF	± 10%
C32	CE04Q1HR47Q	Electrolytic	0.47μF	50WV
C33	CQ92M1H333K	Mylar	0.033μF	± 10%
C34	CQ92M1H153K	Mylar	0.015μF	± 10%
C35	CQ92M1H102K	Mylar	1000pF	± 10%
C36	CQ92M1H222K	Mylar	2200pF	± 10%
C37	CE04W1A470Q	Electrolytic	4.7μF	10WV
C38	CS15E1A470M	Tantalum	4.7μF	10WV
C39	CS15E1C4R7M	Tantalum	4.7μF	16WV
C40	CS15E1E3R3M	Tantalum	3.3μF	25WV
C41	CK45B1H102K	Ceramic	1000pF	± 10%

PARTS LIST

Ref. No.	Parts No.	Description	Remarks	Ref. No.	Parts No.	Description	Remarks
C42	CS15E1C4R7M	Tantalum 4.7μF 16WV		—	F10-1245-04	TX shield plate	☆
C43	CE04W1C101Q	Electrolytic 100μF 16WV		—	F10-1251-04	IF shield plate	☆
C44	CE04W1H010Q	Electrolytic 1μF 50WV		L1,2	L31-0347-05	Tuning coil	
C45	CQ92M1H103K	Mylar 0.01μF ± 10%		L3	L40-2292-01	Ferri-inductor 2.2μH	
C46	C91-0457-05	Semiconductor capacitor 0.022μF		L4~6	L31-0347-05	Tuning coil	
C47	Not used			L7,8	L34-0891-05	Tuning coil	
C48	CS15E1C220M	Tantalum 22μF 16WV		L9	L72-0318-05	Ceramic filter CFG455F	☆
C49	CQ92M1H104K	Mylar 0.1μF ± 10%		L10	L79-0446-05	Ceramic discriminator CFY455S	☆
C50	CQ92M1H222K	Mylar 2200pF ± 10%		L11	L40-1021-03	Ferri-inductor 1mH	
C51	CQ92M1H392K	Mylar 3900pF ± 10%		L12	L40-6825-04	Ferri-inductor 6.8mH	
C52	CS15E1A470M	Tantalum 57μF 10WV		L13	L40-1021-03	Ferri-inductor 1mH	
C53	CK45B1H102K	Ceramic 1000pF ± 10%		L14	L34-0894-05	Coil 3Φ5T	☆
C54	CE04W1C100Q	Electrolytic 10μF 16WV		L15	L34-0893-05	Coil 3Φ4T	☆
C55	C91-0462-05	Semiconductor capacitor 0.0047μF	☆	L16	L34-0894-05	Coil 3Φ5T	☆
C56	CE04W1C220Q	Electrolytic 22μF 16WV		L17	L34-0892-05	Coil 2Φ10T	☆
C57	CC45SL1H220J	Ceramic 22pF ± 5%		L18	L34-0893-05	Coil 3Φ4T	☆
C58	CC45SL1H390J	Ceramic 39pF ± 5%		L19,20	L34-0895-05	Coil 3Φ6T	☆
C59	CC45SL1H220J	Ceramic 22pF ± 5%		L21	L33-0632-05	Choke coil	☆
C60	CC45SL1H150J	Ceramic 15pF ± 5%		L22	L19-0321-05	Transformer (wide band)	☆
C61	CK45B1H102K	Ceramic 1000pF ± 10%		L23	L34-0897-05	Tuning coil	☆
C62	CC45CH1H150J	Ceramic 15pF ± 5%		L24	L71-0217-05	Monolithic filter 10T15A	☆
C63	CC45SL1H220J	Ceramic 22pF ± 5%		L25	L33-0002-05	Choke coil	☆
C64	C91-0462-05	Semiconductor Capacitor 0.0047μF	☆	L26	L72-0014-05	Ceramic filter SFE10.7MA5	
C65	CK45B1H102K	Ceramic 1000pF ± 10%		X1	L77-0863-05	Quarty crystal 10.245MHz	
C66	CC45CH1H220J	Ceramic 22pF ± 5%					
C67	CK45B1H102K	Ceramic 1000pF ± 10%					
C68	CC45CH1H050C	Ceramic 5pF ± 0.25pF					
C69	CK45B1H102K	Ceramic 1000pF ± 10%					
C70	C90-0825-05	Electrolytic 22μF 16WV	☆				
C71	C91-0462-05	Semiconductor capacitor 0.0047μF	☆				
C72	CC45CH1H220J	Ceramic 22pF ± 5%					
C73	C91-0462-05	Semiconductor capacitor 0.0047μF	☆				
C74,75	CK45B1H102K	Ceramic 1000pF ± 10%					
C76	C91-0462-05	Semiconductor capacitor 0.0047μF	☆				
C77	CC45SL1H390J	Ceramic 39pF ± 5%		VR1	R12-3423-05	Semi-fixed resistor 22kΩ(B)	☆
C78	CC45TH1H050C	Ceramic 5pF ± 0.25pF		VR2	R12-3424-05	Semi-fixed resistor 20kΩ	☆
C79	C91-0462-05	Semiconductor capacitor 0.0047μF	☆				
C80	CC45CH1H270J	Ceramic 27pF ± 5%					
C81	CK45B1H102K	Ceramic 1000pF ± 10%					
C82	CS15E1E3R3M	Tantalum 3.3μF 25WV					
C83	CK45B1H102K	Ceramic 1000pF ± 10%(W,T)		D1~4	V11-0317-05	Diode 1S2208	
C84	CE04W1C220Q	Electrolytic 22μF 16WV(W,T)		D5~8	V11-0051-05	Diode 1N60	
C85	CE04W1H010Q	Electrolytic 1μF 50WV(W,T)		D9	V11-0076-05	Diode 1S1555	
C86	CK45B1H102K	Ceramic 1000pF ± 10%(W,T)		D10	V11-4163-46	Zener diode XZ-080	
C87	C90-0824-05	Electrolytic 1μF 50WV(W,T)		D11	V11-4160-86	Zener diode WZ-071	
C88	CE04W1C220Q	Electrolytic 22μF 50WV(W)		D12	V11-0076-05	Diode 1S1555	
C88	CE04W1HR47Q	Electrolytic 0.47μF 50WV(T)		D13	V11-0255-05	Diode MI301	
C89	CK45B1H102K	Ceramic 1000pF ± 10%(W)		D14	V11-0414-05	Diode 1S2588	
C90	CS15E1C150M	Tantalum 15μF 16WV(T)		D15	V11-0076-05	Diode 1S1555	
C91	CK45B1H102K	Ceramic 1000pF ± 10%(T)		D16	V11-0051-05	Diode 1N60	
C92	CS15E1A150M	Tantalum 15μF 10WV(T)		D17	V11-0076-05	Diode 1S1555 (W,T type)	
C93	CK45B1H102K	Ceramic 1000pF ± 10%(T)		D18	V11-0076-05	Diode 1S1555 (W type)	
C94	C91-0462-05	Semiconductor capacitor 0.0047μF	☆	D19	V11-0076-05	Diode 1S1555 (T type)	
C95	CK45B1H102K	Ceramic 1000pF ± 10%					
TC1	C05-0309-05	Ceramic trimmer 40pF		Q1	V03-2212-06	Transistor 2SC2212	☆
TC2	C05-0067-05	Ceramic trimmer 25pF		Q2	V03-2668-16	Transistor 2SC2668(Y)	
TC3	C05-0309-05	Ceramic trimmer 40pF		Q3	V03-2669-16	Transistor 2SC2669(Y)	
J1	E03-0203-05	DC jack	☆	Q4	V30-1138-06	IC H8D1154E	☆
J2	E11-0408-05	MIC jack	☆	Q5	V30-1137-06	IC H8D1152E	☆
J3,4	E11-0407-05	Earphone jack	☆	Q6	V30-1139-06	IC H8D1252	☆
—	F01-0745-04	Heat sunk	☆	Q7,8	V03-2668-16	Transistor 2SC2603(E)	
—	F10-1242-14	RX shield plate	☆	Q9	V30-1140-06	Transistor 2SA1115(E)	
—	F10-1243-14	DRIVE shield plate	☆	Q10,11	V03-2668-16	Transistor 2SC2603(E)	
—	F10-1244-14	IC shield plate	☆	Q12	V01-1115-16	Transistor 2SA1115(E)	
				Q13	V03-2329-16	Transistor 2SC2329(K)	
				Q14	V03-2053-06	Transistor 2SC2053	
				Q15	V03-2026-16	Transistor 2SC2026(K)	
				Q16	V01-1115-16	Transistor 2SA1115(E)	

TR-2400

PARTS LIST

Ref. No.	Parts No.	Description	Re-marks
Q17	V30-1141-06	IC	
Q18	V03-2603-06	Transistor 2SC2603(E) (T type)	

PLL UNIT (X50-1640-10)

C1,2	CC45CH1H100D	Ceramic	10pF	$\pm 0.5pF$	
C3	CC45CH1H220J	Ceramic	22pF	$\pm 5\%$	
C4	CC45CH1H180J	Ceramic	18pF	$\pm 5\%$	
C5,6	CC45CH1H030C	Ceramic	3pF	$\pm 0.25pF$	
C7	CC45CH1H030C	Ceramic	22pF	$\pm 5\%$	
C8	CC45TH1H080D	Ceramic	8pF	$\pm 0.5pF$	
C9	CS15E1VR47M	Tantalum	0.47μF	35WV	
C10	CK45F1H103Z	Ceramic	0.01μF	+ 80%, - 20%	
C11	CC45TH1H050C	Ceramic	5pF	$\pm 0.25pF$	
C12	CK45F1H103Z	Ceramic	0.01μF	+ 80%, - 20%	
C13	CC45CH1H220J	Ceramic	22pF	$\pm 5\%$	
C14,15	CC45CH1H050C	Ceramic	5pF	$\pm 0.25pF$	
C16,17	CC45CH1H030C	Ceramic	3pF	$\pm 0.25pF$	
C18	CC45SL1H101J	Ceramic	100pF	$\pm 5\%$	
C19	C90-0246-05	Ceramic	0.01μF	$\pm 10\%$	
C20,21	CK45F1H103Z	Ceramic	0.01μF	+ 80%, - 20%	
C22	CE04W1A330Q	Electrolytic	33μF	10WV	
C23	CQ92M1H472K	Mylar	4700pF	50V	
C24	CS15E1C1R5M	Tantalum	1.5μF	16WV	
C25	CC45CH1H120J	Ceramic	12pF	$\pm 5\%$	
C26	CC45TH1H060D	Ceramic	6pF	$\pm 0.5pF$	
C27	CC45CH1H020C	Ceramic	2pF	$\pm 0.25pF$	
C28	CC45CH1H010D	Ceramic	1pF	$\pm 0.25pF$	
C29	CC45CH1H080D	Ceramic	8pF	$\pm 0.5pF$	
C30	CC45CH1H030C	Ceramic	3pF	$\pm 0.25pF$	
C31	CC45CH1H050C	Ceramic	5pF	$\pm 0.25pF$	
C32	CK45F1H103Z	Ceramic	0.01μF	+ 80%, - 20%	
C33	CE04W1C100Q	Electrolytic	10μF	16WV	
C34	CC45CH1H030C	Ceramic	3pF	$\pm 0.25pF$	
C35	CC45TH1H080D	Ceramic	8pF	$\pm 0.5pF$	
C36	CC45TH1H010C	Ceramic	1pF	$\pm 0.25pF$	
C37	CK45F1H103Z	Ceramic	0.01μF	+ 80%, - 20%	
C38	CE04W1A470Q	Electrolytic	47μF	10WV	
C39,40	CS15E1VR1M	Tantalum	0.1μF	35WV	
C41	CE04W1A470Q	Electrolytic	47μF	10WV	
C42	CE04W1E4R7Q	Electrolytic	4.7μF	25WV	
C43	CE04W1C100Q	Electrolytic	10μF	16WV	
C44	CE04W1A330Q	Electrolytic	33μF	10WV	
C45	CK45B1H102K	Ceramic	1000pF	$\pm 10\%$	
C46	CE04W1A470Q	Electrolytic	47μF	10WV	
C47	CS15E1VR1M	Tantalum	0.1μF	35WV	
C48,49	CK45B1H102K	Ceramic	1000pF	$\pm 10\%$	
C50	CS15E1VR1M	Tantalum	0.1μF	35WV	
C51	CC45CH1H050C	Ceramic	5pF	$\pm 0.25pF$	
C52	CK45B1H102K	Ceramic	1000pF	$\pm 10\%$	
C53	CC45TH1H080D	Ceramic	8pF	$\pm 0.5pF$	
C54	CC45TH1H010C	Ceramic	1pF	$\pm 0.25pF$	
C55	CC45CH1H330J	Ceramic	33pF	$\pm 5\%$	
C56	C90-0821-05	Tantalum (Non pole)	4.7μF	3.15WV	
C57	CC45CH1H180J	Ceramic	18pF	$\pm 5\%$	
C58	CC45CH1H330J	Ceramic	33pF	$\pm 5\%$	
C59	CE04W1A470Q	Electrolytic	47μF	10WV	
C60	CE04W1C100Q	Electrolytic	10μF	16WV	
C61	C90-0822-05	Electrolytic	47μF	16WV	★
C62	C91-0462-05	Semiconductor capacitor	0.0047μF		
C63	CS15E1VR33M	Tantalum	0.33μF	35WV	
C64	CS15E0J470M	Tantalum	4.7μF	6.3V	
C65	CE04W1E4R7Q	Electrolytic	4.7μF	25WV	
C66	CS15E1VR68M	Tantalum	0.68μF	35WV	
C67,68	CK45B1H102K	Ceramic	1000pF	$\pm 10\%$	
C69	CC45CH1H050C	Ceramic	5pF	$\pm 0.25pF$	

Ref. No.	Parts No.	Description	Re-marks
C70	CC45SL1H121J	Ceramic	120pF $\pm 5\%$
C71	CC45CH1H330J	Ceramic	33pF $\pm 5\%$
C72	CE04W1C330Q	Electrolytic	33μF 16WV
C73	CC45SL1H101J	Ceramic	100pF $\pm 5\%$
C74	CE04W1C330Q	Electrolytic	33μF 16WV
TC1,2	C05-0303-05	Trimmer	
—	F10-1246-14	PLL shield plate	★
—	F11-0765-04	VCO shield plate	★
L1,2	L33-0605-05	Choke coil 47μH	
L3,4	L34-0890-05	Tuning coil	★
L5	L40-2201-03	Ferri-inductor 22μH	
L6	L40-1092-01	Ferri-inductor 1μH	
L7	L32-0625-05	VCO coil	★
L8	L40-1092-01	Ferri-inductor 1μH	
L9	L34-0890-05	Tuning coil	★
L10	L40-1021-03	Ferri-inductor 1mH	
L11	L34-0890-05	Tuning coil	★
L12	L78-0004-05	Ceramic oscillator 397KHz	★
L13	L78-0003-05	Ceramic oscillator 3.58MHz	★
L14	L79-0458-05	Spurious filter AFL13F3500B1	★
L15	L40-1001-01	Ferri-inductor 10μH	
X1	L77-0860-05	Quartz crystal 42.6MHz	★
X2	L77-0861-05	Quartz crystal 46.1666MHz	★
X3	L77-0862-05	Quartz crystal 10.240MHz	★
R64	R90-0527-05	Resistor block 470K x 10	★
VR1	R12-3422-05	Semi-fixed resistor 20kΩ	★
VR2,3	R12-2408-05	Semi-fixed resistor 5kΩ	★
VR4	R12-2408-05	Semi-fixed resistor 5kΩ(K type)	★
S1	S40-1401-05	Push switch SQUELCH	★
S2	S40-1401-05	Push switch SUB TONE (K, T type)	★
S2	S40-1402-05	Push switch (W type)	★
S3	S40-1402-05	Push switch REVERSE	★
—	S29-1416-05	Rotary switch TX OFFSET (K type)	★
—	S29-1417-05	Rotary switch TX OFFSET (W, T type)	★
Q1	V03-2669-16	Transistor 2SC2669 (Y)	★
Q2,3	V03-2603-06	Transistor 2SC2603 (E)	
Q4	V03-2669-16	Transistor 2SC2669 (Y)	★
Q5	V03-2668-16	Transistor 2SC2668 (Y)	★
Q6	V03-2669-16	Transistor 2SC2669 (Y)	★
Q7~9	V03-2803-06	Transistor 2SC2603 (E)	
Q10	V09-1016-06	FET 2SK192 (GR)	★
Q11	V03-2668-16	Transistor 2SC2668 (Y)	★
Q12	V30-1074-06	IC MK5087N	
Q13	V30-0039-05	IC TA7061AP	
Q14	V03-2668-16	Transistor 2SC2668 (Y)	★
Q15	V01-1115-16	Transistor 2SA1115 (E)	★
Q16~19	V03-2603-06	Transistor 2SC2603 (E)	
Q20	V30-1036-16	IC TC9122P	
Q21	V30-1132-06	IC TC5081P	
Q22	V30-1015-16	IC TC40174BP	
Q23,24	V30-1145-06	IC μPD651C-013	
Q25	V30-1146-06	IC XZ-066	
D1	V11-4173-06	Zener diode 1S2208	
D2	V11-0317-05	Diode	

PARTS LIST

Ref. No.	Parts No.	Description		Re-marks
D3	V11-0414-05	Diode	1S2588	☆
D4	V11-0317-05	Diode	1S2208	
D5	V11-1260-36	Diode	1SV50S	
D6	V11-4161-96	Zener diode	XZ-070	
D7	V11-0317-05	Diode	1S2208	
D8,9	V11-0414-05	Diode	1S2588	
D10	V11-0051-05	Diode	1N60	
D11	V11-4173-06	Zener diode	XZ-066	
D12	V11-0076-05	Diode	1S1555	
D13~17	V11-0051-05	Diode	1N60	
D18	V11-0076-05	Diode	1S1555	
D19	V11-0051-05	Diode	1N60	
D20	V11-0051-05	Diode	1N60 (K type)	
D21	V11-0051-05	Diode	1N60	
D22	V11-0051-05	Diode	1N60 (K type)	
D23,24	V11-0051-05	Diode	1N60	
D25,26	V11-0051-05	Diode	1N60 (K type)	
D27	V11-0414-05	Diode	1S2588	
D28,29	V11-0051-05	Diode	1N60	
D30,31	Not used			
D32~35	V11-0076-05	Diode	1S1555	

DISPLAY UNIT (X54-1480-10)			
—	B11-0408-05	LCD reflector	☆
—	B30-0815-05	Pilot lamp 12.6V 30mA	☆
C1	C91-0426-05	Laminated capacitor 0.022μF	
C2	C90-0823-05	Electrolytic 47μF 6.3WV	☆
C3	CK45F1H1O3Z	Ceramic 0.01μF +80%, -20%	
C4	CK45B1H1O2K	Ceramic 1000pF ±10%	
C5	CK45F1H1O3Z	Ceramic 0.01μF +80%, -20%	
—	E29-0415-05	LCD connector	
—	F07-0831-04	LCD case	☆
—	N19-0619-04	Insulating washer	☆
Q1	V30-1143-06	IC TC4030BP	☆
Q2	V30-1144-06	IC TC4011UBP	
Q3~6	V30-1142-06	IC TC4543BP	
D1,2	V11-0076-05	Diode 1S1555	
V1	V11-3172-86	LCD F2025-30	

PACKING

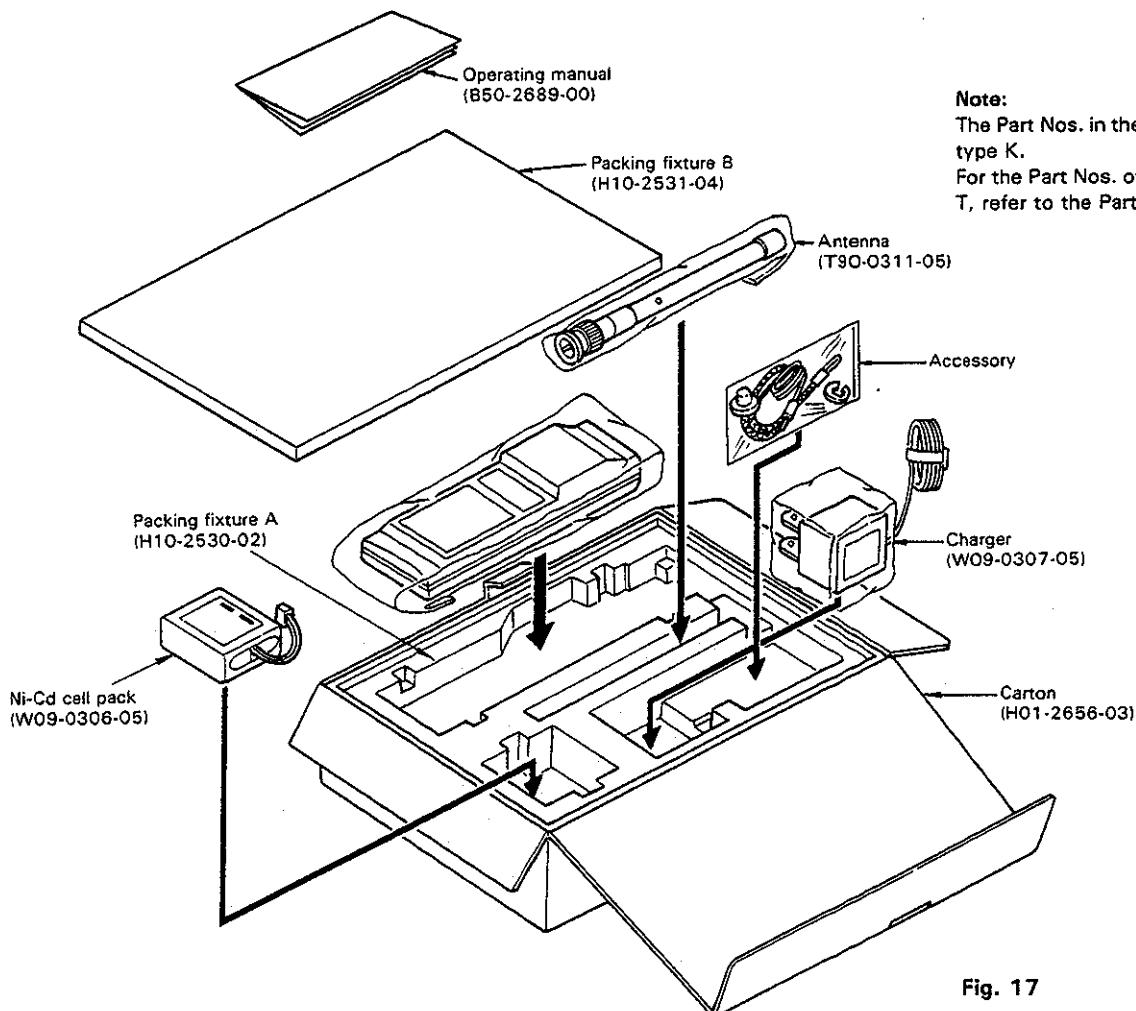


Fig. 17

TR-2400

DISASSEMBLY

No.	Parts No.	Description
1	K29-0730-04	Frame
2	K29-0730-04	P.T.T lever
3	G01-0810-04	Coil spring
4	E04-0251-05	BCN Receptacle
5	E23-0513-05	Grounding lug
6	R05-3409-05	Variable resistor (AF VOL)
7	R05-4403-05	Variable resistor (SQ)
8	J19-1331-03	Battery case
9	E31-2047-05	Cable with plug (Battery)
10	S29-1416-05	Rotary switch (K type)
	S29-1417-05	Rotary switch (W, T type)
11	A21-0731-04	Ornamental panel (K type)
	A21-0734-04	Ornamental panel (W type)
	A21-0735-04	Ornamental panel (T type)
12	X44-1330-10	TX.RX unit (K type)
13	A02-0607-02	Case (Front)
14	S59-0402-05	Key board ass'y (K type)
	S59-0403-05	Key board ass'y (W, T type)
15	T07-0206-05	Speaker
16	G13-0625-04	Sponge A
17	T91-0312-05	Condenser microphone
18	G13-0626-04	Sponge B
19	B10-0626-04	Front glass
20	X54-1480-10	Display unit
21	B42-1679-04	Name plate (LCD)
22	F15-0628-04	Shadow mask
23	F20-0513-04	Insulating sheet
24	X50-1640-10	PLL unit (K type)
25	B03-0514-04	Switch mask
26	K27-0411-04	Push knob
27	K23-0730-04	Knob A
28	K23-0731-04	Knob B
29	A53-0301-03	Cover ass'y
30	A02-0608-02	Case (Rear)
31	B40-2494-04	Name plate (K type)
	B40-2496-04	Name plate (W type)
	B40-2497-04	Name plate (T type)
32	J69-0302-04	Both-side adhesive sheet
33	G13-0627-04	Sponge C
34	N08-0504-04	Ornamental screw
35	J32-0742-04	Boss C
36	J32-0743-04	Boss D
37	B43-0631-04	Badge (K, W type)
	B43-0634-04	Badge (T type)
38		Mylar tape

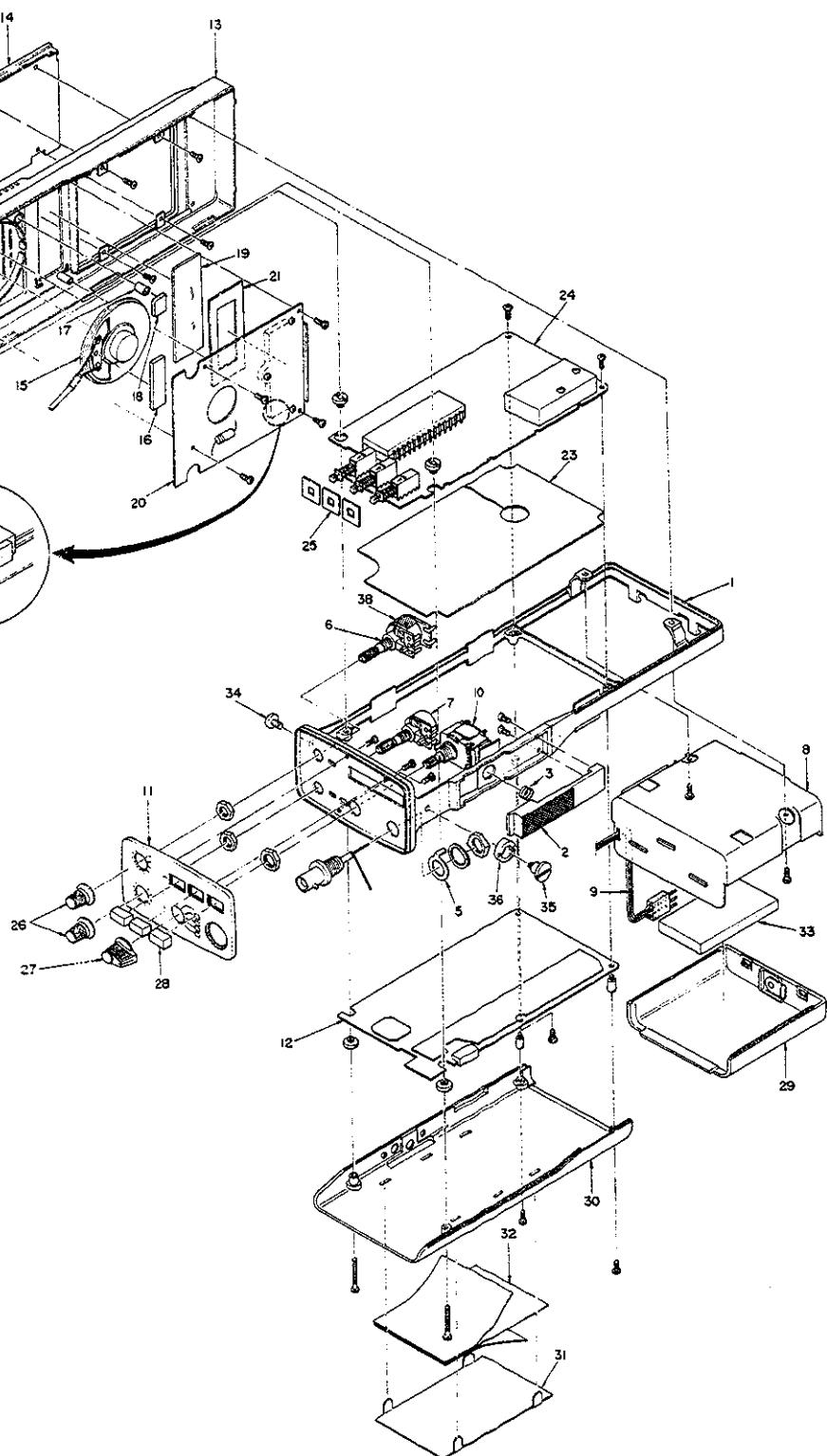
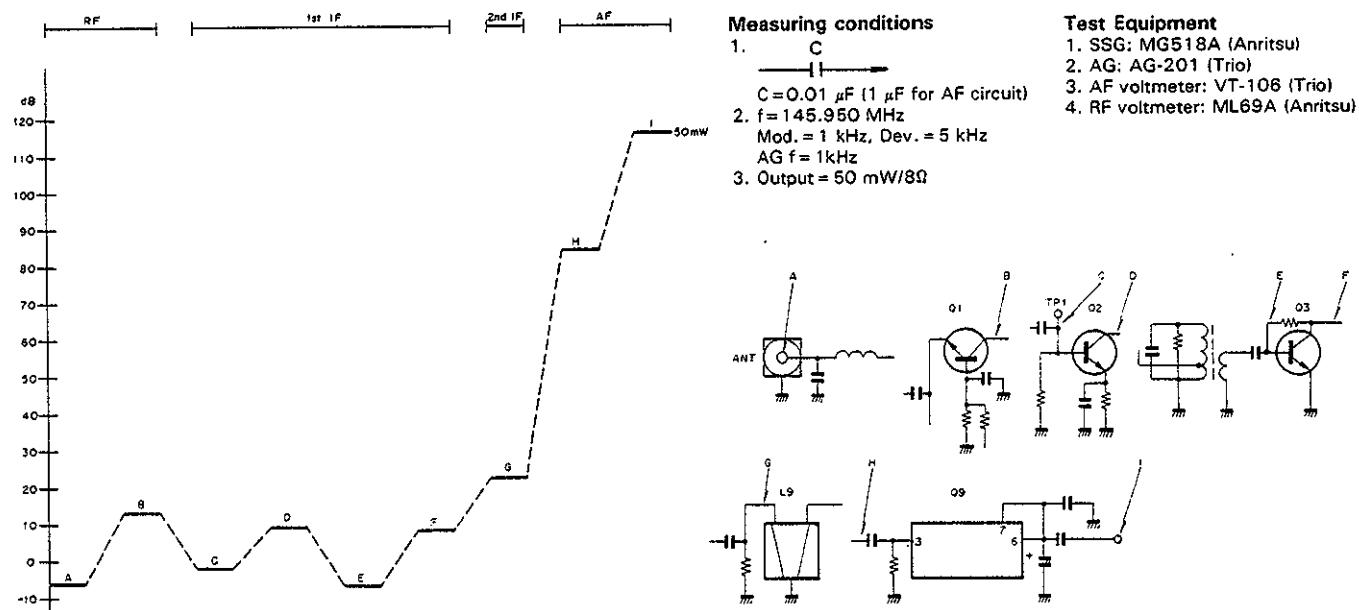


Fig. 18

LEVEL DIAGRAM

RX Section



TX section

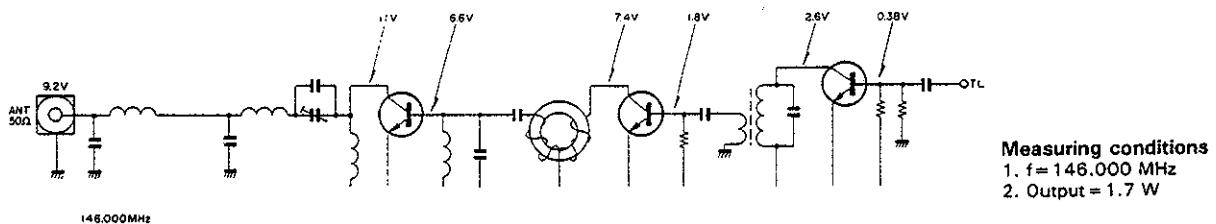


Fig. 19

ADJUSTMENT

TEST EQUIPMENT REQUIRED

1. RF Valve Voltmeter
 - Input impedance: 1 M Ω min., 20 pF max.
 - Voltage range: F.S. = 10 mV to 300 V
 - Measuring frequencies: 200 MHz min.
2. Power Meter
 - Impedance: 50 Ω
 - Measuring range: 2 W
 - Measuring frequencies: 150 MHz min.
3. DC Power Supply
 - Voltage: Variable from 6 V to 12 V
 - Current: 1 A min.
4. Linear Detector
5. Directional Coupler
6. Oscilloscope
 - With horizontal input terminal and high sensitivity.

7. Audio Voltmeter

- Measuring frequency: 50 Hz to 10 kHz
- Input impedance: More than 1 MHz
- Voltage range: F.S. = 3 mV to 30 V

8. AF Oscillator

- Frequency range: 300 Hz to 5 kHz
- Output: 0.5 mV to 1 V

9. Frequency Counter

- Minimum input sensitivity: About 50 mV
- Measuring frequency: 150 MHz min.

10. SSG

- Capable of covering 144 ~ 148 MHz
- Frequency modulation is possible.

11. DC Voltmeter

- Input impedance: Sufficient

12. Dummy Resistor

- 8 Ω , 5 W (approx.)

ADJUSTMENT

BEFORE ADJUSTMENTS AND REPAIRS

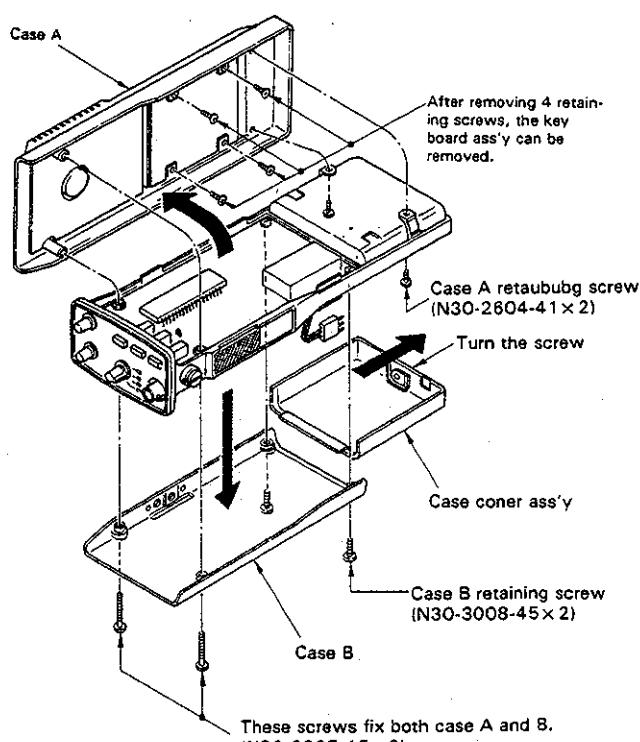
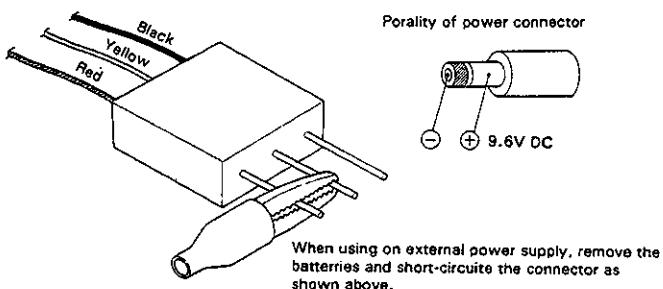
If you are making adjustments or repairs for the first time, or if you are not familiar with the proper way of handling the transceiver, read the instruction manual first before attempting adjustments or repairs. It is necessary to keep the following in mind.

Adjusting tools

- (1) When adjusting the trimmers or coils, use a non-induced adjusting rod of bakelite or the like.
- (2) This transceiver uses small-sized, semi-fixed variable resistors and coils. Use a regular screwdriver of the size which matches the adjusting holes.

Operation on External Power

When operating the transceiver on external power, connect the power cord to the CHARGE jack, making sure that the polarity is correct. Refer to Fig. 20.



INSPECTION AND ADJUSTMENT OF RECEIVER UNIT

Before making inspection and adjustment, ascertain that the TX switch is set to the STOP position. Also, insert a high frequency fuse to the SSG output terminal before connecting the SSG to the transceiver. The insertion of the fuse will protect the transceiver against accidental damage.

1. Settings of Controls and Switches

Power Switch	ON
TX OFFSET Switch	Bu OFF
Squelch Control	Minimum position
BUSY/OPEN Switch	BUSY
S. TONE switch	OFF
REV/NORM Switch	NORM

2. Checking the Micro Processor

1) Power voltage

Check the following points using a digital voltmeter.

- a. Voltage of 4.7~5.2 V should be present at the pin-21 of Q25 in the PLL unit.
- b. Voltage of 5~5.5 V should be present at C2 (+) in the indicator unit.
- c. With the PTT switch pressed, voltage of 9.6 V should be present at the TB line in the PLL unit.

- 2) Set the power switch to ON and check that the indicator displays 5.000.

3) Frequency setting with key input

- a. With numeral keys pressed, the figure of the 1st digit (MHz) of the indicator should be 4, 5, 6 or 7 (K type), or 4 or 5 (W, T type). No other figures should be indicated.
- b. The figures of the 2nd digit (100 kHz) and 3rd digit (10 kHz) should be the same as the figures set by the numeral keys.
- c. The figure of the 4th digit (1 kHz) should be 0 when the key 0, 1, 2, 3 or 4 is pressed, and should be 5 when the key 5, 6, 7, 8 or 9 is pressed.
- d. The indicator should display 5.000 when the key "C" is pressed.
- e. The frequency display should advance 5 kHz each time when the key "▲" is pressed. The display should keep advancing when the key is kept depressed.
* Over-range: The display should repeat between 3.900 and 8.495 (K type only).
- f. The indicator should count down the frequency in the same manner as noted in the above item "e" when the key "▼" is pressed.
- g. With a given frequency displayed, press the keys M1 ~ 0 in order to check the memory function. The MR mark "◀" should appear at the end of memory input.
- h. The frequencies stored in the memory by item "g" should be displayed in order when the keys "MR"

ADJUSTMENT

- 1 - 0 are pressed.
- The frequencies are displayed following the channels. By pressing the key "MR", the frequency display goes off and a channel appears for a few seconds.
 - The memory should be scanned when the key "MS" is pressed.
 - When the key "MS" is pressed, MS cannot be released unless the key "STOP" is pressed. In the MS mode, key input is not possible.
 - None of key inputs should be possible when F. LOCK switch is set to ON.

3. Adjustment of PLL Unit

1) Adjustment of PLL IF

- Set the frequency to 6,000 (15,000 for W, T type) and connect a RF VTVM to TP1 of the PLL unit.
- Turn L3 and L9 in the PLL unit for the maximum point.
- Next, press the PTT switch and adjust L4 for the maximum point.

2) Setting of PLL Voltage

- Set the frequency to 4,000 and connect a digital voltmeter to TP2 of the PLL unit.
- Adjust L7 of the PLL unit for 1.5 V.
- Next, set the frequency to 7,995 and check that the voltage is less than 4.5 V.
- Press the PTT switch and check that the voltage at the frequencies of 4,000 to 7,995 is within 1 - 4.5 V.

3) Frequency adjustment

- Set the frequency to 6,000 and connect a frequency counter to TP3 in the PLL unit.
- Adjust TC1 until the frequency reaches 135,300 MHz.
- Press the PTT switch and adjust TC2 for 146,000 MHz.

4. Adjustment of Backup Circuit

- Set the TX OFF SET switch to the "S" position and connect the digital voltmeter to the pin-21 of Q25 of the PLL unit.
- With the power switch set to OFF and the voltage stabilized, adjust VS3 to obtain 4.7 V.

5. Adjustment of Transmitter Unit

- Set the frequency to 146,000 MHz and connect a power meter to the antenna.
- With the transceiver set in transmit mode, adjust L11 in the PLL unit and L23 and TC2 in the TX-RX unit for the maximum point observing the amperemeter on the DC Power Supply.
- Adjust TC1 and TC3 observing the power meter. Note that the current is increased depending on the position of TC3. Obtain a maximum power with less current. The power should be more than 1.5 W within the bandwidth.

6. Adjustment of Modulator Unit

- Connect a direct detector to the antenna via a power meter and coupler.
- Set the frequency to 146,000 MHz and apply 2 mV of AG output through the MIC terminal for transmission. Then, adjust VR2 in the PLL unit so that the direct detector indicates 3.5 kHz.
- Connect a capacitor of 10 μ F 1.6 V between the MIC terminal and the AG output.
- Increase the AG output 20 dB up above the output in item "b," and adjust VR1 in the PLL unit until the detector indicates 5 kHz.
- Set the AG output back to 2 mV and check that the detector indicates 3.5 kHz. If required, readjust VR2 for 3.5 kHz.
- Set the frequency to 144,000 MHz and 147,995 MHz and check that the maximum frequency deviation is $5 \text{ kHz} \pm 1 \text{ kHz}$.
- Set the AG output to 0 and press the key "C" in the transmit mode. Adjust VR4 in the PLL unit so that the detector indicates 4 kHz (K type on).
- With the power voltage varied to 8.1 - 11.5 V, check the detector for abnormal oscillation.

7. Adjustment of RX Unit

- Connect SSG (DEV: 5 kHz, MOD: 1 kHz) to the antenna and a dummy load (8 ohms) to the EAR terminal. Also, connect AF VTVM and oscilloscope.
- Receive 145,980 MHz signal and connect a RF VTVM to TP3 in the TX-RX unit. Set the SSG output to about 10 dB and adjust L1, L2, L4, L5, L6, L7 and L8 for the maximum point.

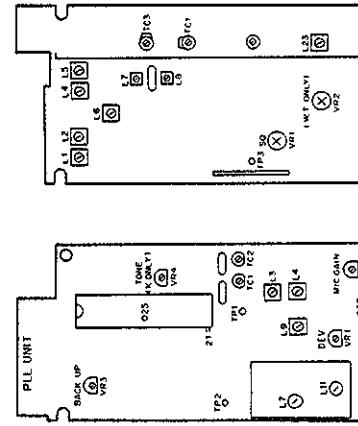


Fig. 22 Parts layout

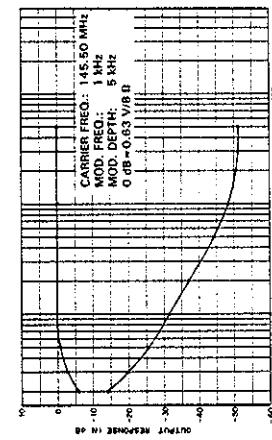


Fig. 23 Signal-to-noise ratio and output level vs antenna

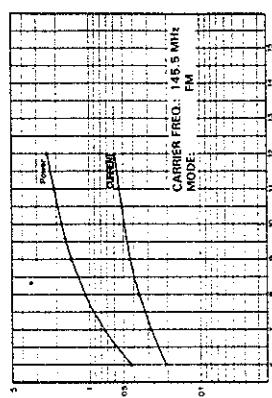


Fig. 24 Source voltage vs current drain end transmitting

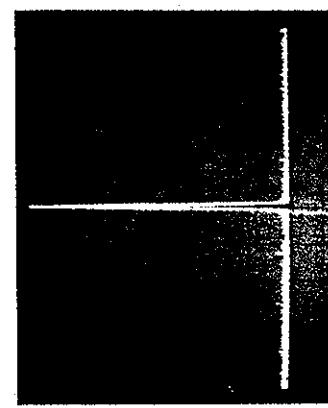


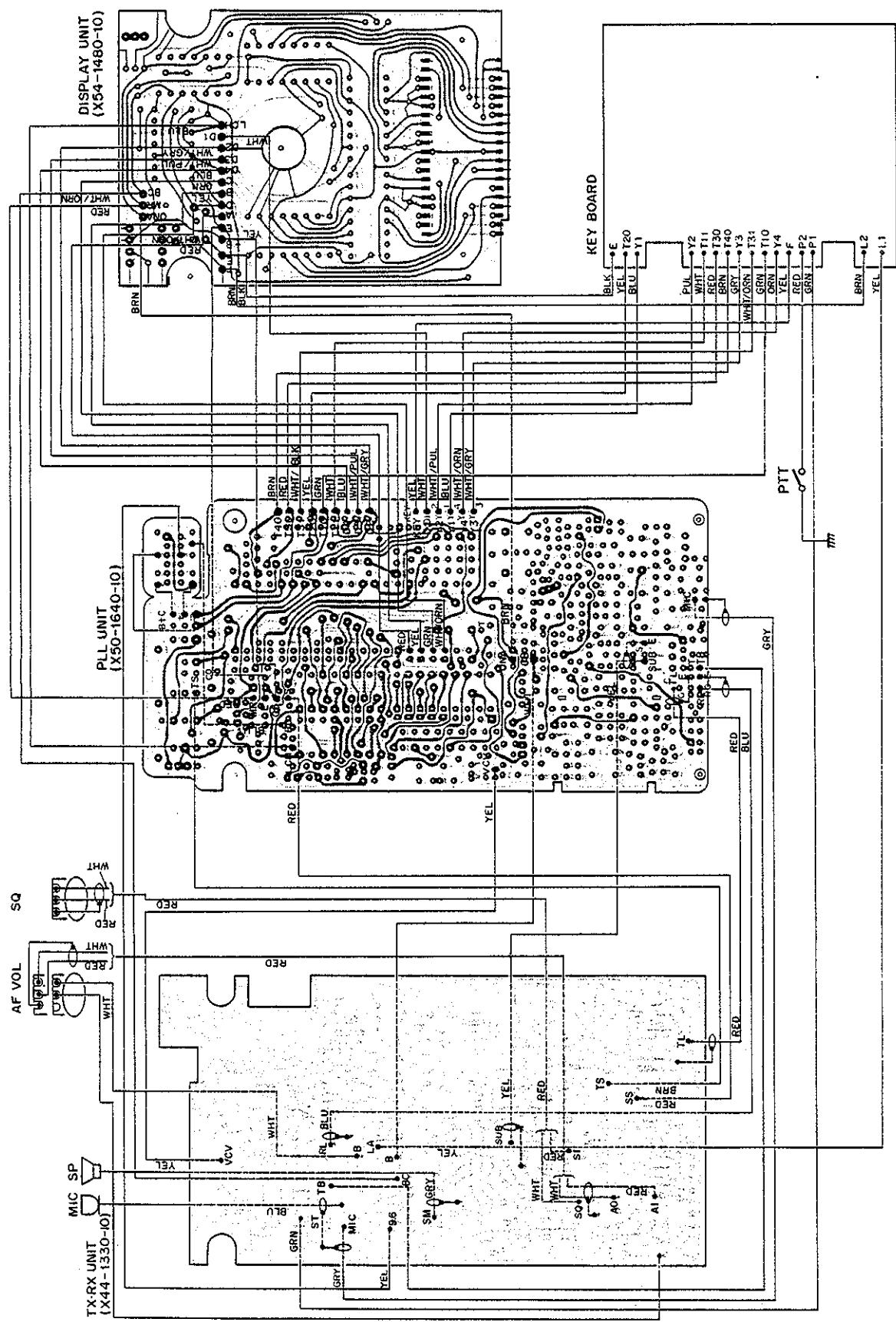
Fig. 25 (a) An example of adjacent spurious

CARRIER FREQ.: 145.50 MHz
RF POWER: 1.5 W
SCAN WIDTH: 100 MHz/DIV
BAND WIDTH: 100 kHz
SCAN TIME: 10 SEC
VIDEO FILTER: 100 Hz

CARRIER FREQ.: 145.55 MHz
RF POWER: 1.5 W
SCAN WIDTH: 100 MHz/DIV
BAND WIDTH: 100 kHz
SCAN TIME: 10 SEC
VIDEO FILTER: 100 Hz

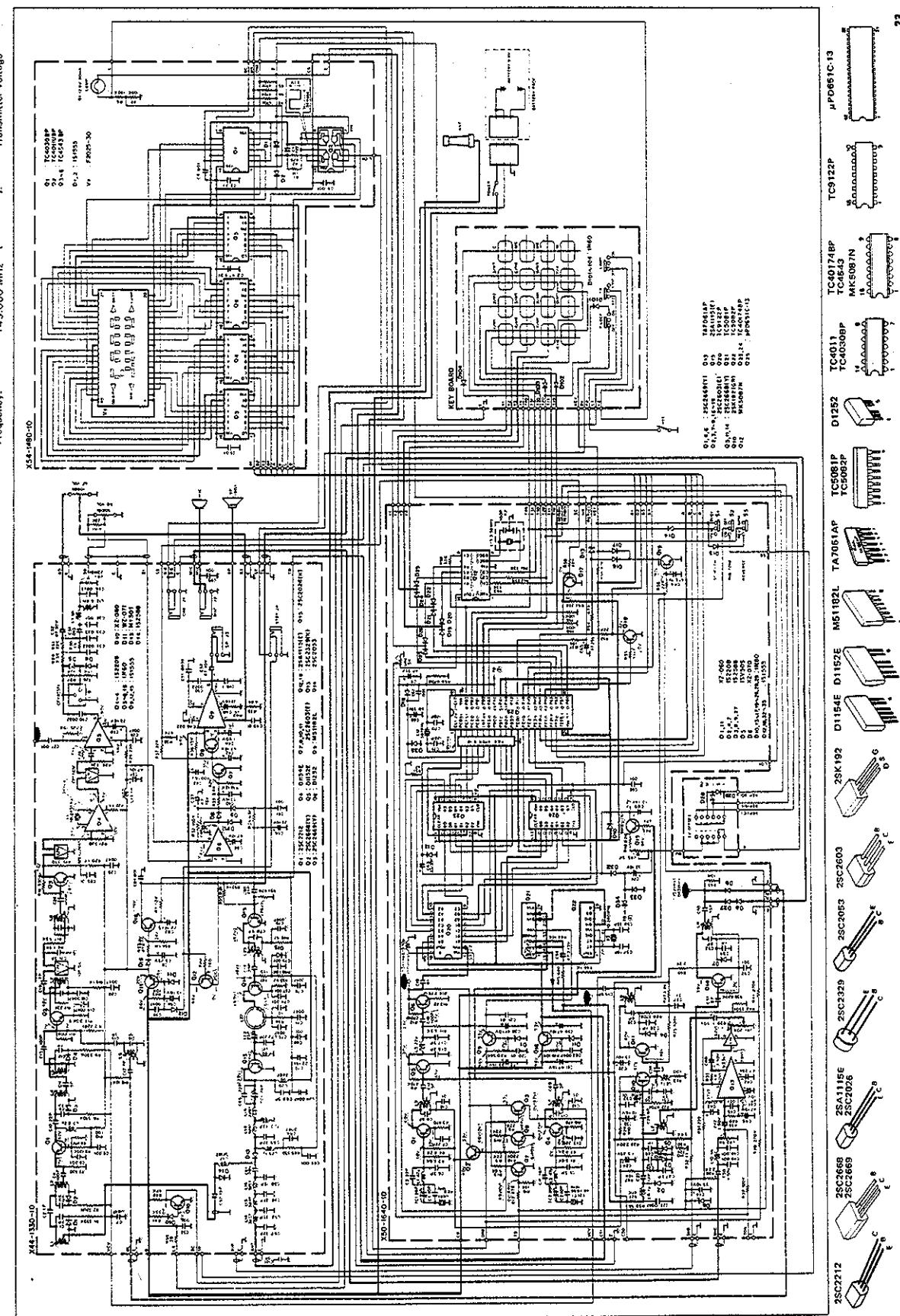
Fig. 25 (b) An example of adjacent spurious

WIRING DIAGRAM (K type)



SCHEMATIC DIAGRAM (K type)

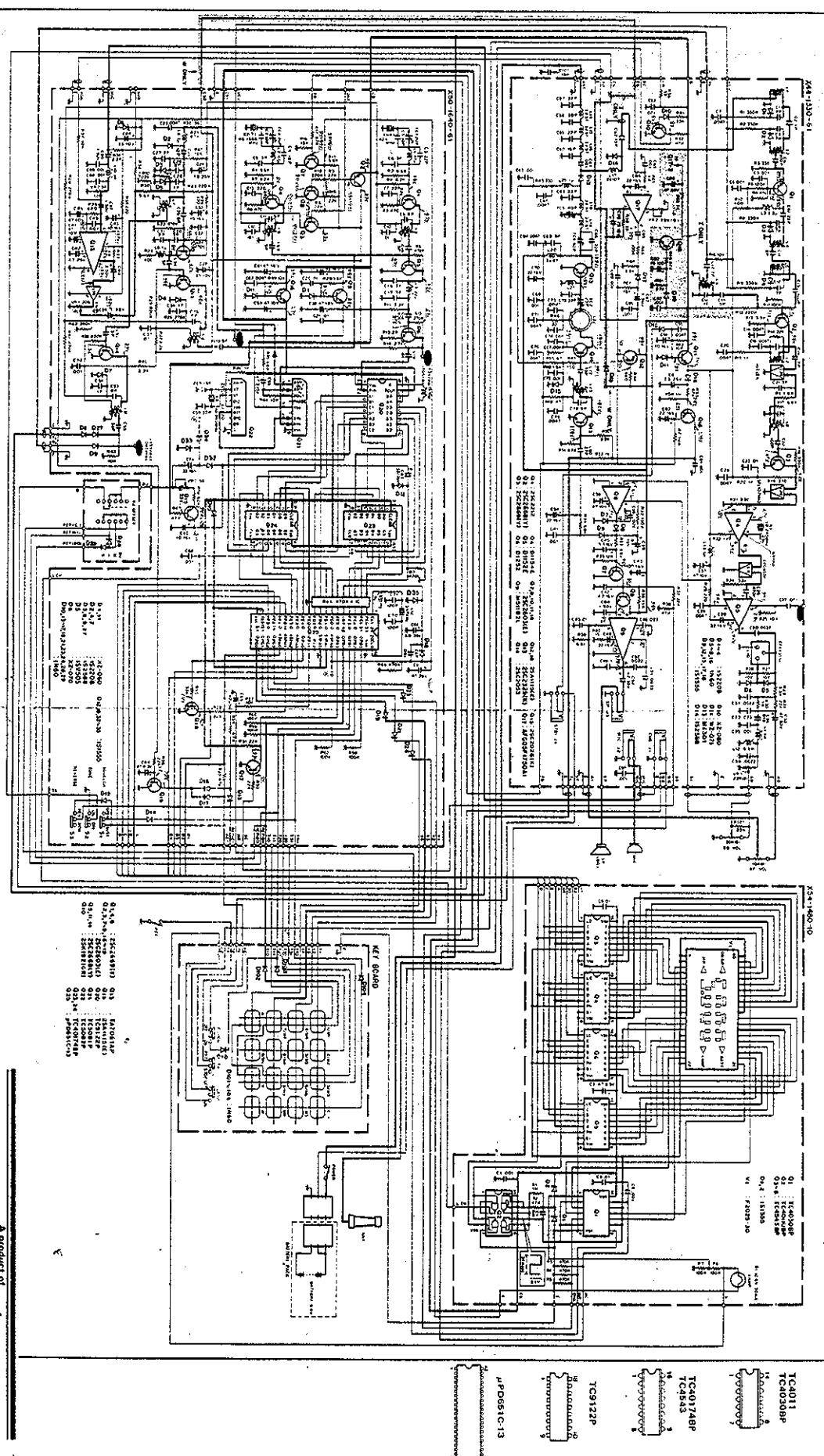
Voltage measure condition.
Power supply voltage: 9.6 V
MODE: S 145 000 MHz
Frequency: 145 000 MHz
Receive section: no input signal, squelch on.
Transmitter section: 50 Ω Load
Transmitter voltage



SCHEMATIC DIAGRAM (W, T type)

Voltage measure condition.
Power supply voltage: 9.6 V
Mode: S
Frequency: 145,000 MHz

Receive section: no input signal, squelch on.
Transmitter section: 50 Ω Load
Transmitter voltage



2SC2212 2SC6689 2SA1156 2SC2229 2SC2053 2SC2603 2SK192 D1184E D1152E M5182L TA7061AP TCG5081P TCG5082P D1262 AFG05F175A1

A PRODUCT OF
TRID-KENWOOD CORPORATION
6-12-3, SHIBUYA, TOKYO 153, JAPAN

TRID-KENWOOD COMMUNICATIONS, INC.
TRID-KENWOOD CO., LTD.
TRID-KENWOOD CO., LTD.
TRID-KENWOOD (AUSTRALIA) PTY, LTD.